

ST23A/B (A354)

PARTS CATALOG

INTRODUCTION

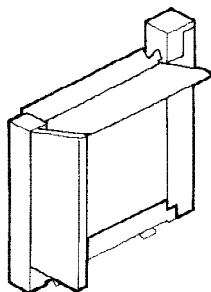
This chapter instructs you the numbers and names of these parts on this machine.

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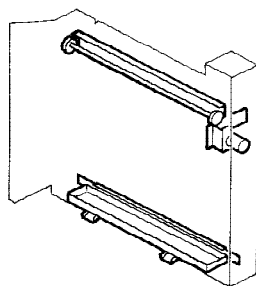
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1. DIAGONAL TRANSPORT UNIT 1 (A354)



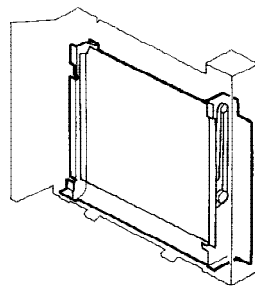
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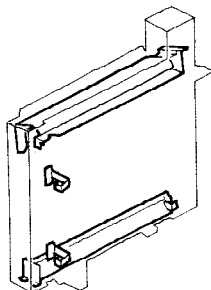
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3. DIAGONAL TRANSPORT UNIT 3 (A354)



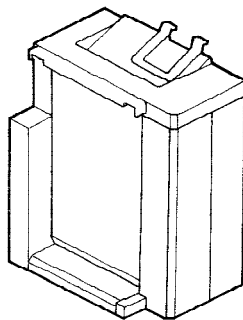
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4. DIAGONAL TRANSPORT UNIT 4 (A354)



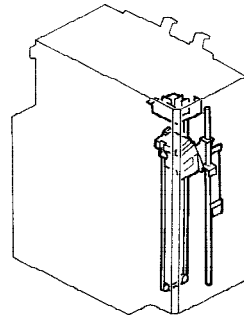
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5. DISTRIBUTION UNIT 1 (A354)



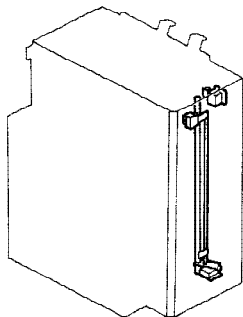
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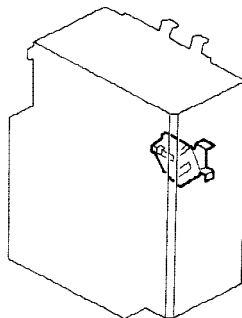
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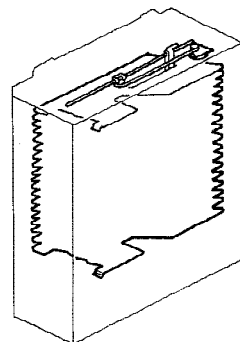
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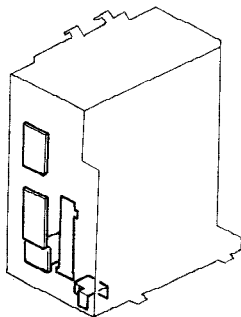
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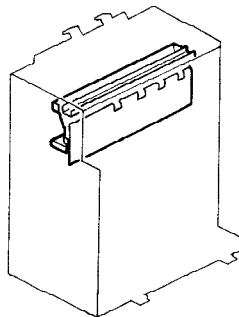
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10. DISTRIBUTION UNIT 6 (A354)



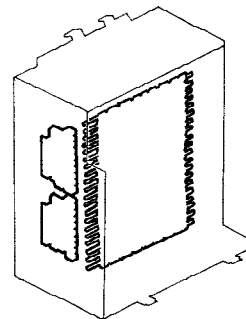
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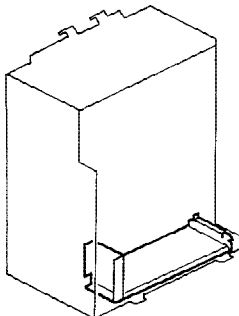
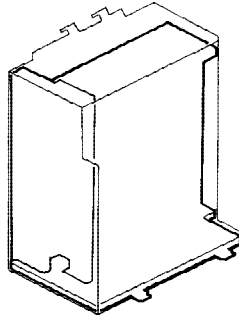
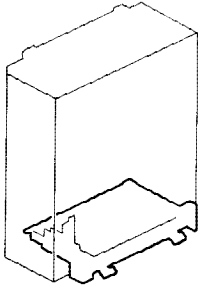
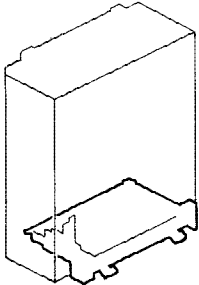


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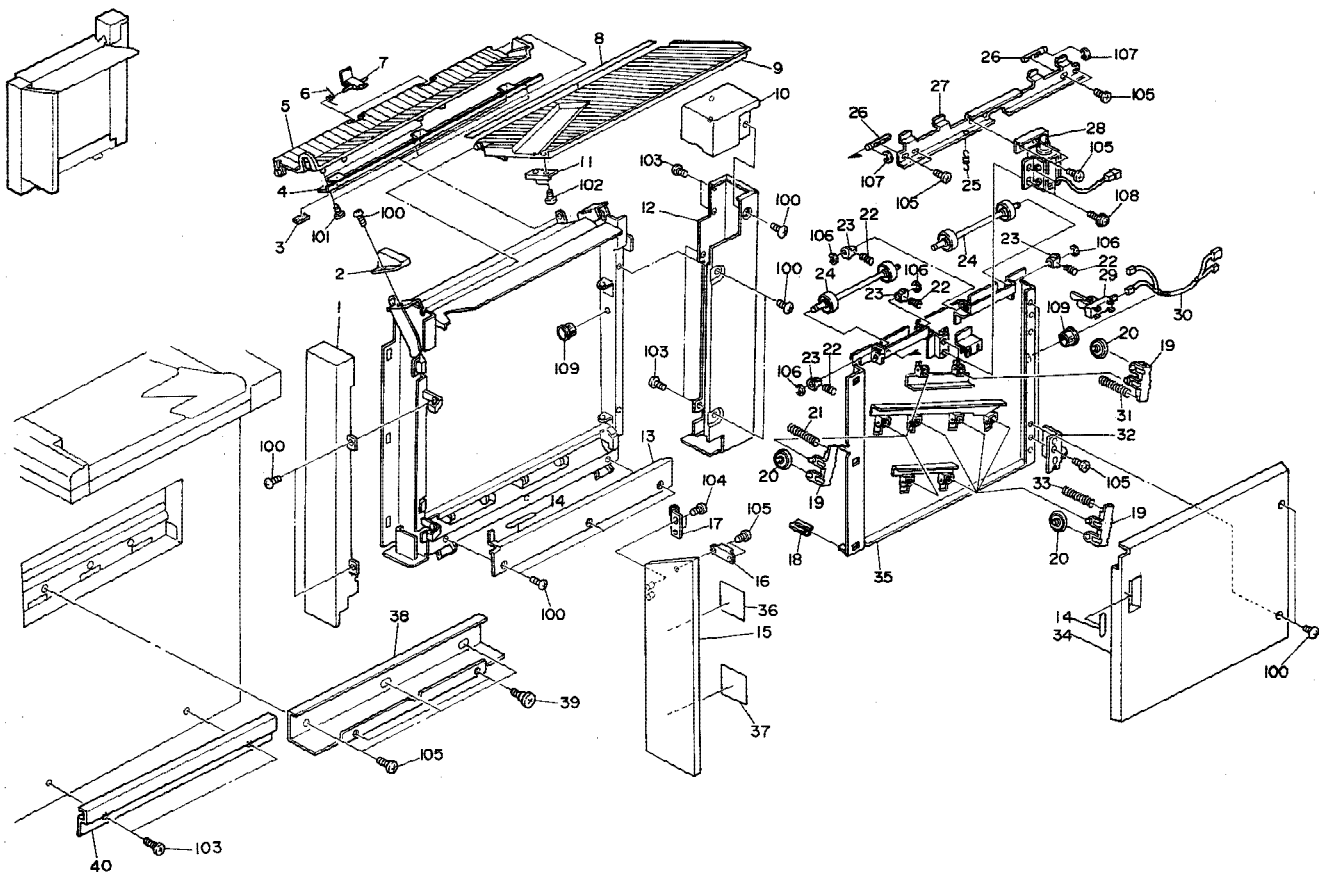
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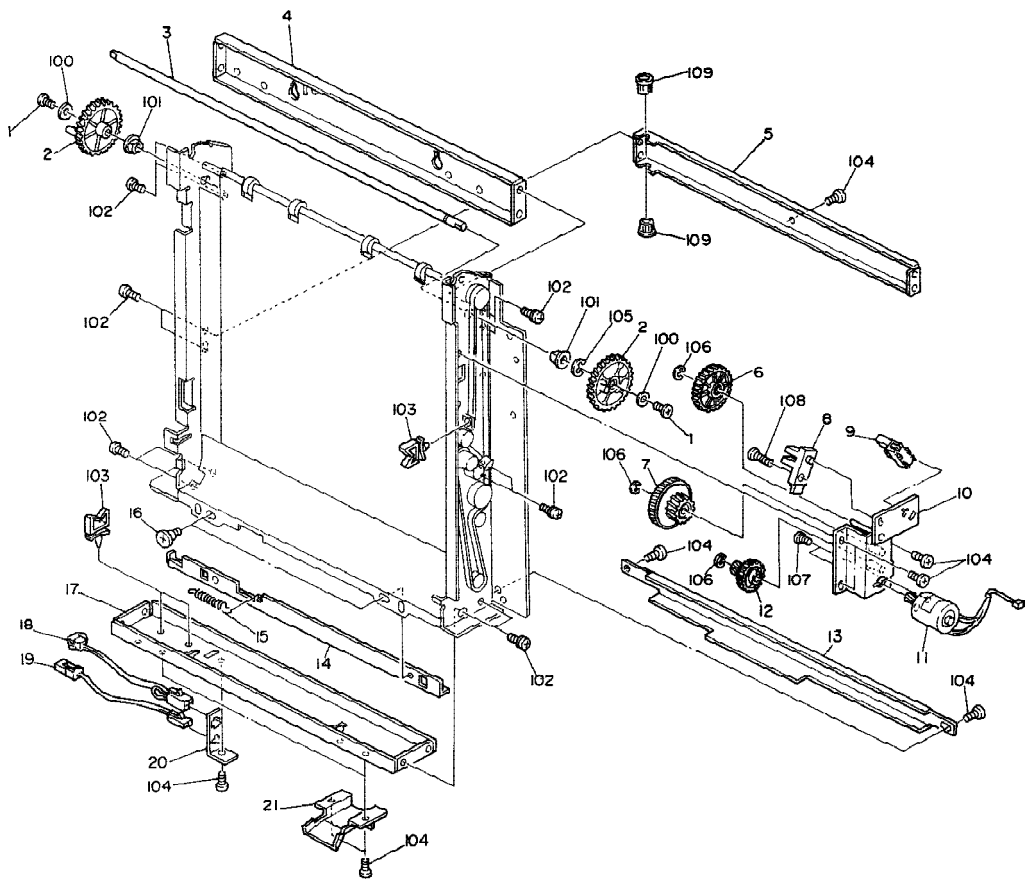
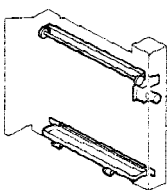
1. DIAGONAL TRANSPORT UNIT 1 (A354)



Index No.	Part No.	Description	Q'ty per Assembly
1	A354 3611	Front Diagonal Cover	1
2	A354 3691	Front Spacer - Diagonal	1
3	A354 2022	Guide Plate Magnet	3
4	A354 3209	Entrance Support Plate	1
5	A354 3201	Upper Entrance Guide Plate	1
6	A354 3229	Fence Spring	2
7	A354 3228	Paper Guide - By-pass Tray	2
8	A354 3689	Lower Tray Seal	1
9	A354 3681	Lower Exit Tray	1
10	A354 3631	Rear Auxiliary Cover - Diagonal	1
11	A354 3688	Magnet Plate - Front Door	1
12	A354 3621	Rear Diagonal Cover	1
13	A354 3651	Exit Guide Cover - Diagonal	1
14	A354 1611	Decal - R1	1
15	A354 3661	Front Door	1
16	AG07 0004	Magnetic Catch	1
17	A354 3678	Right Door Hinge	1
18	A354 3376	Diagonal Guide Plate	1
19	A354 3346	Roller Holder - Driven	8
20	A354 3341	Roller - Diagonal Driven	8
21	AA06 3199	Front Spring - Diagonal Driven	3
22	A458 2165	Spring - Driven Roller	4
23	AA08 0109	Bushing - 4 mm	4
24	A354 2191	Transport Roller - Driven	2
25	AA06 0382	Spring - Horizontal Driven	1
26	A354 3356	Pressure Release Shaft	2
27	A354 3351	Pressure Release Bracket	1
28	A354 3360	Pressure Release Solenoid - Ass'y	1
29	AW02 0013	Inlet Sensor	1
30	A354 5340	DC Harness - Pressure Release	1
31	AA06 3232	Spring - Diagonal Driven	1
32	A354 3371	Fulcrum Bracket - Diagonal	2
33	AA06 3200	Rear Spring - Diagonal Driven	4
34	A354 3641	Guide Plate Cover - Diagonal	1
35	A354 3321	Diagonal Guide Plate Ass'y - Driven	1

Index No.	Part No.	Description	Q'ty per Assembly
36	A354 1631	R1 Misfeed Decal	1
37	A354 1636	R2 Misfeed Decal	1
38	A354 3811	Upper Joint Stay - Diagonal	1
39	5403 2075	Stepped Screw	2
40	A354 3816	Lower Joint Stay - Diagonal	1
			
100	0344 0060F	Philips Truss Head Screw - M4x6	
101	0433 0064B	Pan Head Self-Tapping Screw - M3x6	
102	0434 0060B	Philips Tapping Screw - M4x6	
103	0950 4006B	Screw - M4x6	
104	0434 0104B	Philips Tapping Screw - M4x10	
105	0434 0060B	Philips Tapping Screw - M4x6	
106	0720 0030E	Retaining Ring - M3	
107	0720 0040E	Retaining Ring - M4	
108	0951 4006B	Philips Screw with Flat Washer - M4x6	
109	1106 0193	Bushing - 7.9mm	

2. DIAGONAL TRANSPORT UNIT 2 (A354)

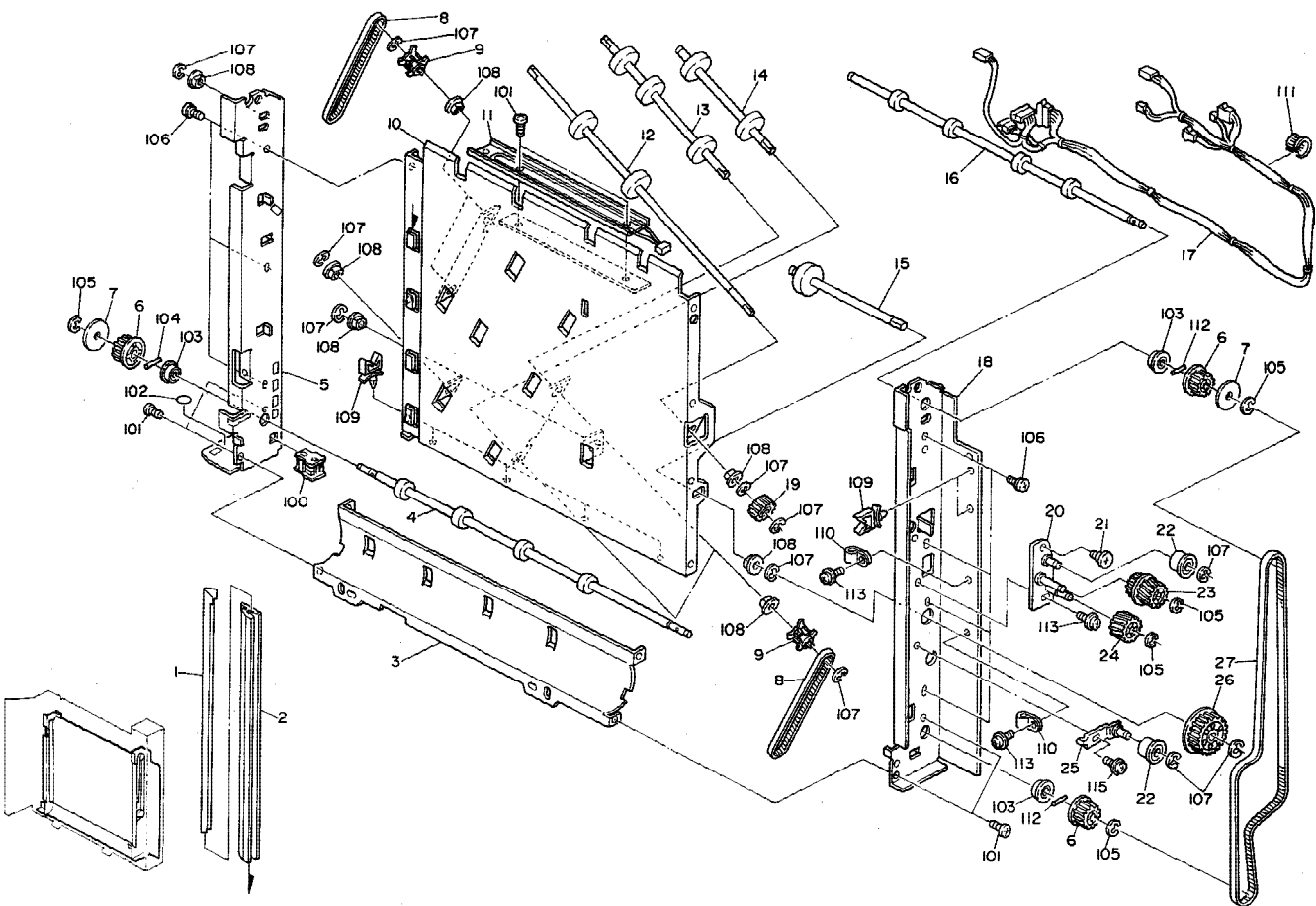


2. DIAGONAL TRANSPORT UNIT 2 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	5875 2088	Shoulder Screw - M4	2
2	A354 3276	Gear - 62Z	2
3	A354 3271	Entrance Shaft	1
4	A354 3141	Middle Stay - Diagonal	1
5	A354 3151	Small Stay - Diagonal	1
6	A354 3261	Idle Gear - 45Z	1
7	AB01 7245	Coupled Gear - 18/78Z	1
8	AW02 0041	Photointerruptor	1
9	5216 5245	Photointerruptor - IL-G-3P-S3T2-E	1
10	A354 3251	Motor Bracket	1
11	AX04 0053	DC Motor - 24V/2.2W	1
12	AB01 7246	Coupled Gear - 20/58Z	1
13	A354 3671	Relay Harness Cover	1
14	A354 3416	Joint Release Lever	1
15	5216 2676	Spring - Engage Gear Bracket	1
16	5413 1882	Stepped Screw	2
17	A354 3141	Middle Stay - Diagonal	1
18	A354 5350	DC Relay Harness	1
19	A354 5220	AC Harness - Diagonal	1
20	A354 3836	Connector Bracket	1
21	A354 3831	Reinforcement Plate - Diagonal	2

Index No.	Part No.	Description	Q'ty per Assembly
100	0701 0040W	Flat Washer - M4	
101	0805 3386	Bushing - 8mm	
102	0950 4006B	Screw - M4x6	
103	1105 0196	Harness Clamp	
104	0434 0060B	Philips Tapping Screw - M4x6	
105	0805 0088	Retaining Ring - M6	
106	0720 0040E	Retaining Ring - M4	
107	0800 0072	Philips Pan Head Screw - M2.6x4	
108	0314 0100B	Philips Pan Head Screw - M4x10	
109	1106 0241	Bushing - 6.7mm	

3. DIAGONAL TRANSPORT UNIT 3 (A354)

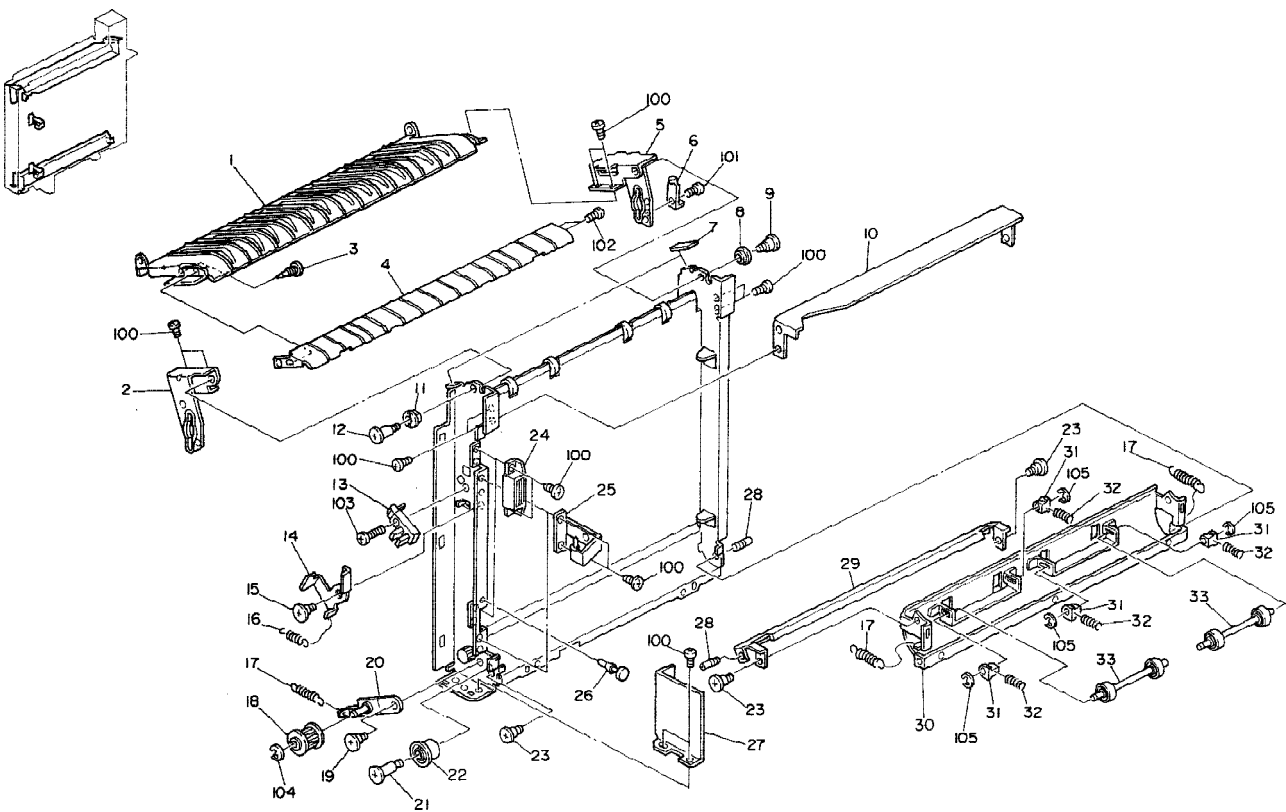


3. DIAGONAL TRANSPORT UNIT 3 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	A354 3337	Stopper Seal - Diagonal	1
2	A354 3331	Stopper - Diagonal	1
3	A354 3411	Exit Guide Plate - Diagonal	1
4	A354 2081	Left Transport Roller - Horizontal	1
5	A354 3111	Front Side Plate - Diagonal	1
6	AB03 0325	Pulley - 20Z	3
7	A354 3531	Flange - 2/22 mm	2
8	AA04 3153	Timing Belt - DS3M660	2
9	AB03 0330	Pulley - 16Z	4
10	A354 3311	Diagonal Guide Plate - Drive	1
11	AX40 0029	Heater - 24V/10W	1
12	A354 3461	Large Transport Roller - Diagonal	1
13	A354 3466	Middle Transport Roller - Diagonal	1
14	A354 3471	Small Transport Roller - Diagonal	1
15	A354 3476	Horizontal Transport Roller-Diagonal	1
16	A354 3451	Entrance Transport Roller	1
17	A354 5345	DC Harness - Diagonal	1
18	A354 3121	Rear Side Plate - Diagonal	1
19	AB01 1123	Gear - 24Z	1
20	A354 3511	Adjusting Gear Bracket - Diagonal	1
21	5413 1882	Stepped Screw	1
22	5887 4185	Idler Pulley	2
23	AB01 1122	Gear - 24Z	1
24	AB03 3035	Idle Pulley/Gear - 24/24Z	1
25	A354 2091	Adjusting Pin Bracket - Horizontal	1
26	AB03 0328	Pulley - 30Z	1
27	AA04 3152	Timing Belt - B60S3M1014	1

Index No.	Part No.	Description	Q'ty per Assembly
100	1102 4052	Optional Connector	
101	0434 0060B	Philips Tapping Screw - M4x6	
102	1005 0335	Earth Mark	
103	0805 3145	Ball Bearing - 6x12x4mm	
104	0632 0120E	Spring Pin - 2 x 12mm	
105	0720 0040E	Retaining Ring - M4	
106	0950 4006B	Screw - M4x6	
107	0720 0060E	Retaining Ring - M6	
108	0805 3386	Bushing - 8mm	
109	1105 0196	Harness Clamp	
110	1105 0016	Nylon Clip - 4N	
111	1106 0411	Bushing - 11.5mm	
112	0632 0120E	Spring Pin - 2 x 12mm	
113	0951 4006B	Philips Screw with Flat Washer - M4x6	

4. DIAGONAL TRANSPORT UNIT 4 (A354)

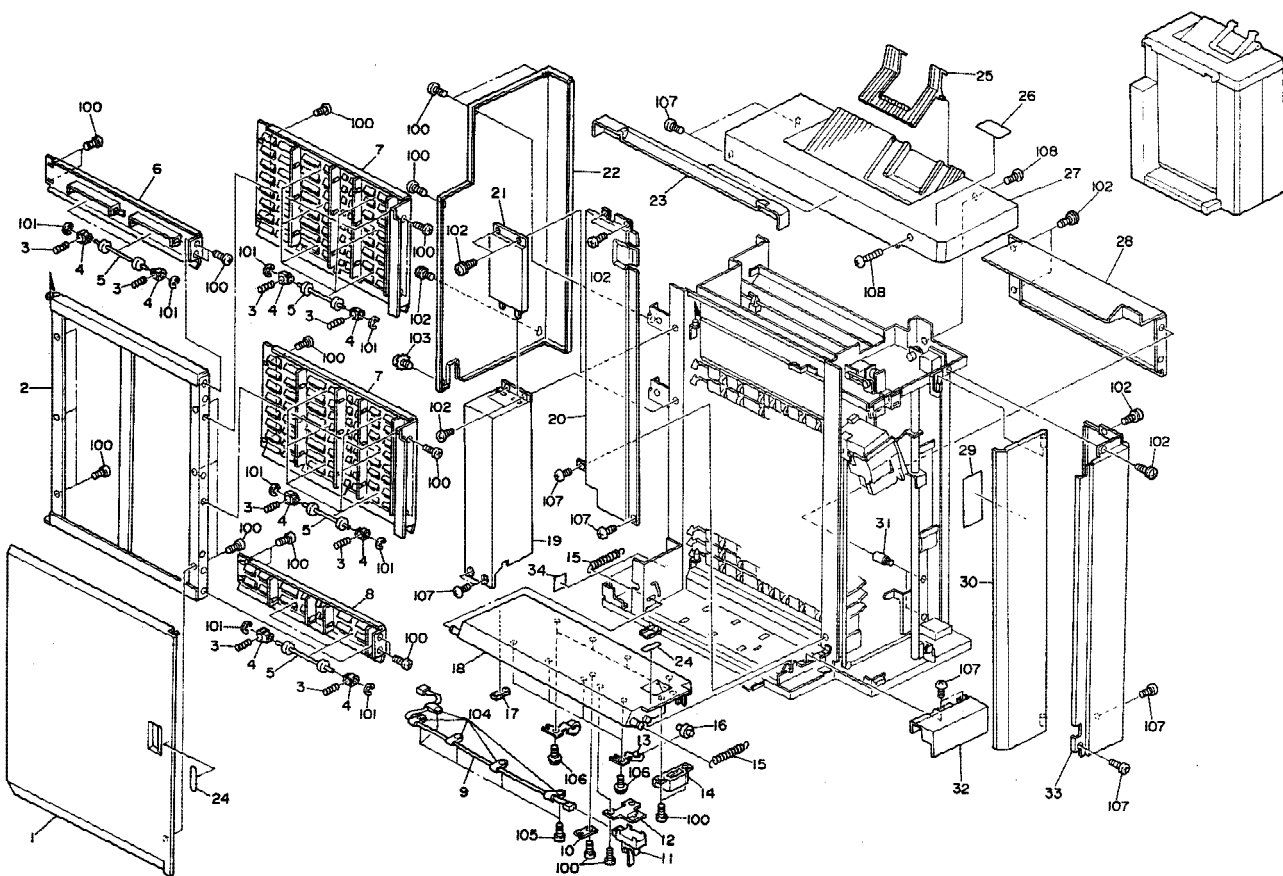


4. DIAGONAL TRANSPORT UNIT 4 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	A354 3211	Lower Entrance Guide Plate	1
2	A354 3231	Front Gate Bracket	1
3	5936 2585	Entrance Guide Pin	2
4	A354 3216	Turn Guide Plate - Entrance	1
5	A354 3241	Rear Gate Bracket	1
6	A354 3246	Guide Plate - Shielding Plate	1
7	AA16 1083	Entrance Cushion	1
8	AA08 0072	Bushing - 6x10x3	1
9	5408 2035	Stepped Screw - M4	1
10	A354 3131	Upper Stay - Diagonal	1
11	AA08 0108	Bushing - 6x10x6	1
12	5419 5714	Stepped Screw - M4	1
13	AW02 0043	Photointerruptor - EE - SX4009 -P15	1
14	A354 3381	Shielding Plate - Door Switch	1
15	AA14 3062	Shoulder Screw - M4	1
16	5413 1812	Spring - Drum Return Arm	1
17	5216 2676	Spring - Engage Gear Bracket	1
18	5214 1811	Idle Pulley - 20Z	1
19	5413 1882	Stepped Screw	1
20	A354 3521	Joint Adjusting Pin - Diagonal	1
21	5887 4195	Stopper Screw	1
22	5887 4185	Idler Pulley	1
23	5403 2075	Stepped Screw	2
24	AG07 0004	Magnetic Catch	1
25	A354 3697	Left Door Hinge	2
26	A354 3126	Rubber Damper	1
27	A354 3821	Harness Cover - Diagonal	1
28	5410 1291	Return Lever Pin	1
29	A354 3431	Middle Guide Plate - Diagonal	1
30	A354 3421	Exit Guide Plate - Driven Diagonal	1
31	AA08 0109	Bushing - 4 mm	4
32	A458 2165	Spring - Driven Roller	4
33	A354 2191	Transport Roller - Driven	2

Index No.	Part No.	Description	Q'ty per Assembly
100	0434 0060B	Philips Tapping Screw - M4x6	
101	0313 0040B	Philips Pan Head Screw - M3x4	
102	0313 0060B	Philips Pan Head Screw - M3x6	
103	0314 0100W	Philips Pan Head Screw - M4x10	
104	0720 0040E	Retaining Ring - M4	
105	0720 0030E	Retaining Ring - M3	

5. DISTRIBUTION UNIT 1 (A354)

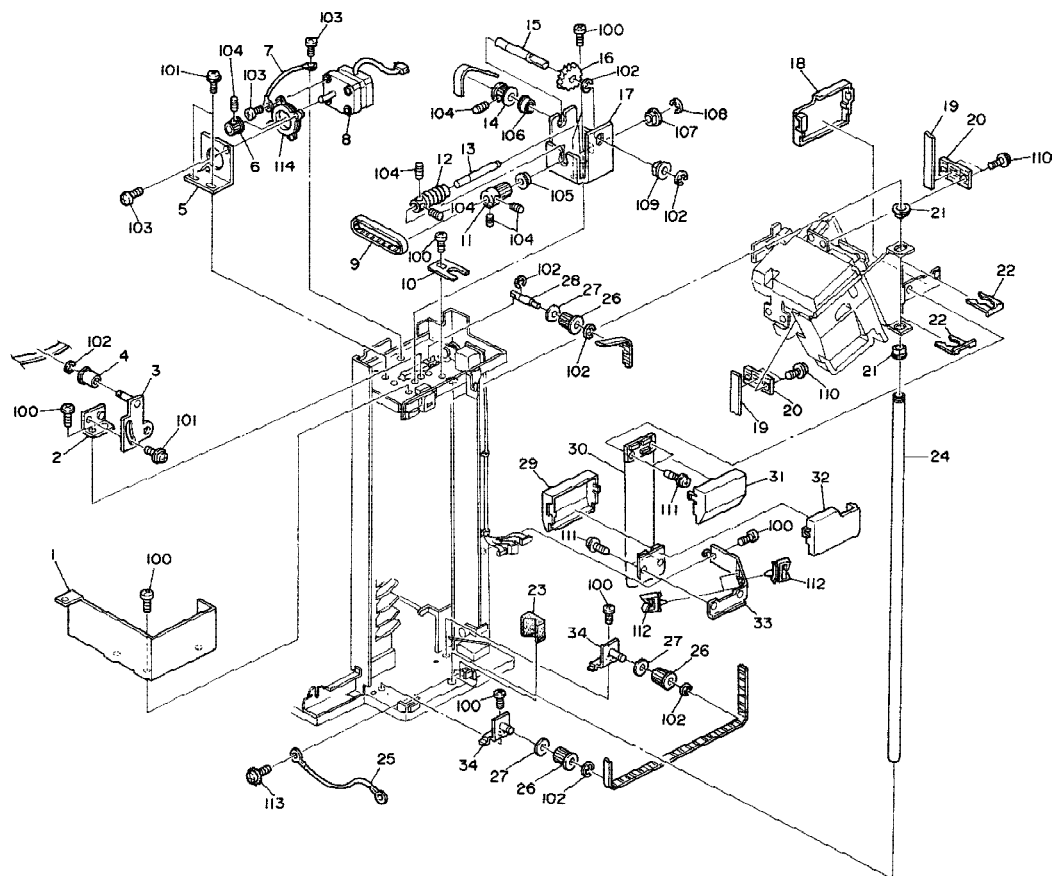


5. DISTRIBUTION UNIT 1 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	A354 1451	Vertical Transport Cover	1
2	A354 2141	Vertical Transport Frame	1
3	A458 2165	Spring - Driven Roller	32
4	AA08 0109	Bushing - 4 mm	32
5	A354 2191	Transport Roller - Driven	16
6	A354 2131	Lower Exit Guide Plate - Driven	1
7	A354 2111	Large Guide Plate - Driven	2
8	A354 2121	Small Guide Plate - Driven	1
9	A354 5315	Relay DC Harness - Registration	1
10	A354 2027	Horizontal Harness Cover	1
11	AW02 0013	Inlet Sensor	1
12	A354 2026	Sensor Bracket - Horizontal	1
13	A300 1652	Spring Plate Roller	4
14	AG07 0004	Magnetic Catch	1
15	AA06 0382	Spring - Horizontal Driven	2
16	A300 1653	Roller	4
17	A354 2022	Guide Plate Magnet	1
18	A354 2021	Driven Guide Plate - Horizontal	1
19	A354 1481	Rear Horizontal Cover	1
20	A354 1571	Front Left Cover	1
21	A354 1443	Auxiliary Rear Cover	1
22	A354 1442	Rear Cover	1
23	A354 1581	Auxiliary Cover - Original Table	1
24	A354 1612	Decal - R2	2
25	A354 1591	Tray Extention	1
26	A354 1635	Stapler Decal - Original Position	1
27	A354 1411	Upper Cover	1
28	A354 1461	Right Lower Cover	1
29	A354 1641	Stapler Supply Decal	1
30	A354 1431	Stapler Door	1
31	5410 1291	Return Lever Pin	2
32	A354 1471	Front Horizontal Cover	1
33	A354 1426	Front Right Cover	1
34	AA00 0072	Fuse Decal	1

Index No.	Part No.	Description	Q'ty per Assembly
100	0434 0060B	Philips Tapping Screw - M4x6	
101	0720 0030E	Retaining Ring - M3	
102	0950 4006B	Screw - M4x6	
103	0801 1185	Philips Truss Head Screw - M4x8	
104	1105 0008	Nylon Clip - 2N	
105	0434 0084B	Pan Head Self - Tapping Screw - M4x8	
106	0951 4006B	Philips Screw with Flat Washer - M4x6	
107	0344 0060F	Philips Truss Head Screw - M4x6	
108	0344 0120F	Philips Truss Head Screw - M4x12	

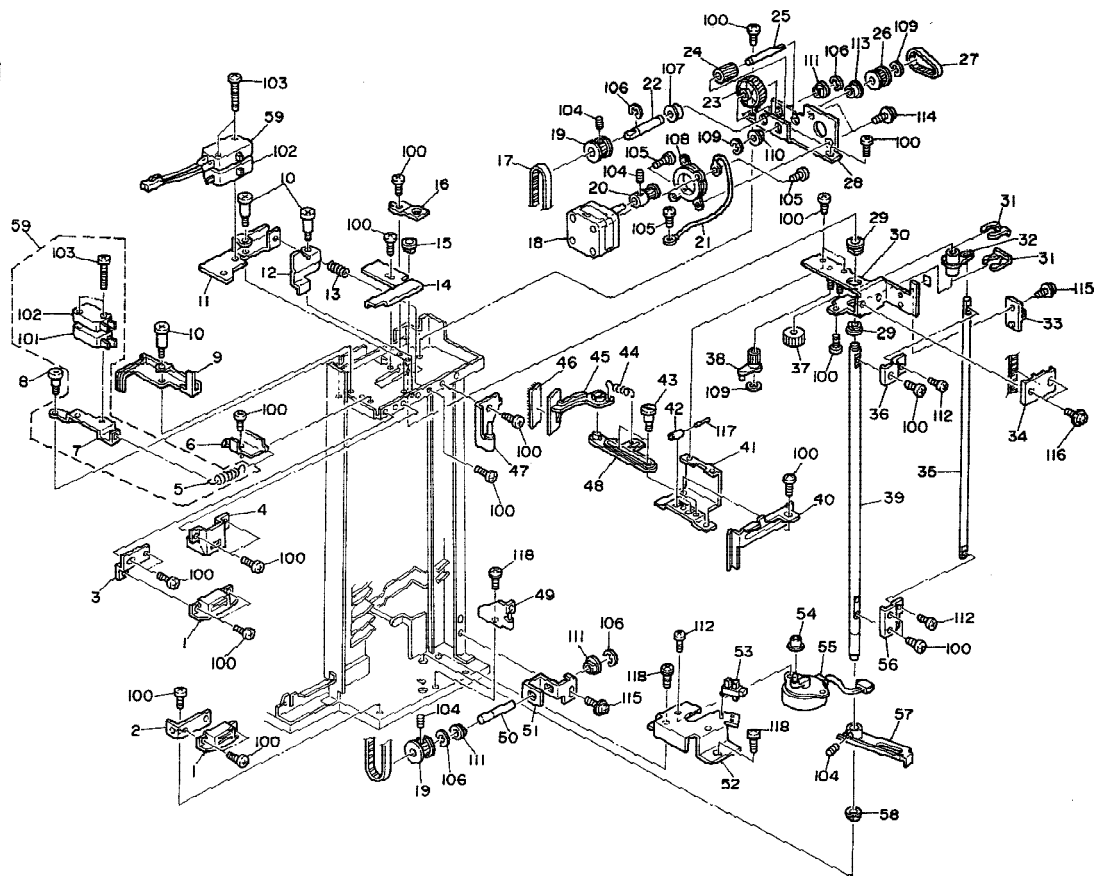
6. DISTRIBUTION UNIT 2 (A354)



6. DISTRIBUTION UNIT 2 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	A354 2247	Harness Cover - Interlock Switch	1
2	A354 4545	Stapler Adjusting Bracket	1
3	A354 4541	Stapler Adjusting Bracket	1
4	5887 2291	Idle Roller	1
5	A354 4715	Stapler Motor Bracket	1
6	AB03 0334	Pulley - 20Z	1
7	A354 5230	Grounding Harness	1
8	AX05 0050	Stepper Motor - DC4V 3.8W	1
9	AA04 3155	Timing Belt - B60S3M201	1
10	A498 4370	Fixing Plate	1
11	AB03 0335	Pulley - 18Z	1
12	A469 4103	Worm Gear - 2Z	1
13	A354 4765	Stapler Worm Gear Shaft	1
14	AB03 0209	Pulley - 20Z	1
15	A354 4755	Stapler Gear Shaft	1
16	A469 4104	Gear - 25Z	1
17	A354 4738	Bracket - Stapler Drive Unit	1
18	A354 1498	Rear Face Cover - Flat Cable	1
19	AA04 3161	Timing Belt - B100S3M	1
20	A498 4530	Timing Belt Clamp	1
21	A498 4520	Bushing - 18x26x10	2
22	A498 4525	Bushing Stopper	2
23	A354 1526	Rubber Absorber	1
24	A354 4590	Stapler Shaft - Up/Down	1
25	A366 5680	Grounding Wire	1
26	AB03 0336	Idle Pulley - 20Z	3
27	AA13 2147	Flange - 10x20 mm	3
28	A354 4780	Upper Stapler Shaft - Driven	1
29	A354 1497	Front Face Cover - Flat Cable	1
30	A354 5400	Stapler Flat Cable	1
31	A354 1497	Front Face Cover - Flat Cable	1
32	A354 1498	Rear Face Cover - Flat Cable	1
33	A354 4121	Flat Cable Bracket	1
34	A354 4795	Stapler Bracket - Driven	2

Index No.	Part No.	Description	Q'ty per Assembly
100	0434 0060B	Philips Tapping Screw - M4x6	
101	0951 4006B	Philips Screw with Flat Washer - M4x6	
102	0720 0060E	Retaining Ring - M6	
103	0313 0060B	Philips Pan Head Screw - M3x6	
104	0574 0040E	Hexagon Headless Set Screw - M4x4	
105	0805 3145	Ball Bearing - 6x12x4mm	
106	0805 3291	Ball Bearing - 8x16x5mm	
107	0805 3385	Bushing - 6mm	
108	0720 0040E	Retaining Ring - M4	
109	0805 3386	Bushing - 8mm	
110	0951 4008B	Philips Screw With Flat Washer - M4x8	
111	0950 4006B	Screw - M4x6	
112	1105 0196	Harness Clamp	
113	0801 1185	Philips Truss Head Screw - M4x8	
114	1005 0933	Cushion - Stepper Motor	



7. DISTRIBUTION UNIT 3 (A354)

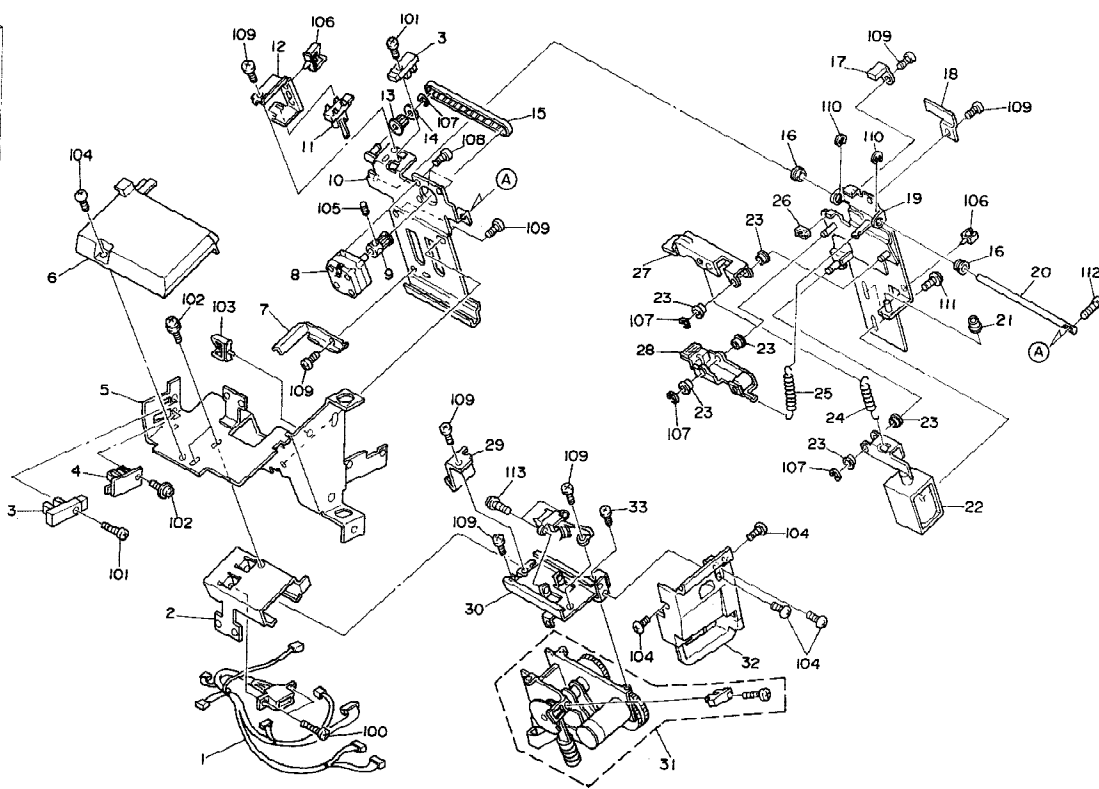
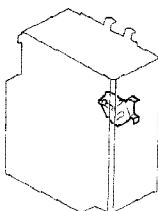
Index No.	Part No.	Description	Q'ty per Assembly
1	AG07 0004	Magnetic Catch	2
2	A354 1536	Bracket - Lower Stapler Magnet	2
3	A354 1531	Bracket - Upper Stapler Magnet	1
4	A354 4133	Interlock Switch Cover - Stapler	1
5	AA06 0479	Spring - Interlock Switch	1
6	A354 2243	Spring Bracket - Interlock	1
7	A354 2248	Interlock Bracket	1
8	5413 1882	Stepped Screw	1
9	A354 2249	Interlock Lever	1
10	5887 4195	Stopper Screw	1
11	A354 4131	Interlock Switch Bracket - Stapler	1
12	A354 4132	Interlock Switch Feeler - Stapler	1
13	5215 3889	Spring - Toner Collection Bottle	1
14	A354 4113	Upper Frame Cover	1
15	AA08 0111	Bushing - 8x12x7	1
16	A354 4365	Upper Stopper - Jogger Bushing	1
17	AA04 3156	Timing Belt - B60S3M1788	1
18	AX05 0050	Stepper Motor - DC4V 3.8W	1
19	AB03 0209	Pulley - 20Z	2
20	AB03 0216	Pulley - 15Z	1
21	A354 5230	Grounding Harness	1
22	A354 4213	Jogger Drive Shaft - 8 mm	1
23	AB01 0076	Gear - 70Z	1
24	AB01 0077	Gear - 20Z	1
25	A354 4212	Jogger Drive Shaft - 6 mm	1
26	AB03 0331	Pulley - 30Z	1
27	AA04 3160	Timing Belt - B40S2M126	1
28	A354 4211	Jogger Motor Bracket - Up/Down	1
29	AA08 0110	Bushing - 10x14x7	2
30	A354 4315	Jogger Bracket	1
31	A354 4326	Jogger Bearing Stopper	2
32	A354 4343	Jogger Gear - 16Z	1
33	A354 4313	Jogger Guide	1
34	A498 4530	Timing Belt Clamp	1
35	A354 4371	Jogger Shaft - 6 mm	1

Index No.	Part No.	Description	Q'ty per Assembly
36	A354 4375	Upper Joint Bracket	1
37	AB01 0074	Gear - 40Z	1
38	A354 4344	Jogger Gear - 48Z	1
39	A354 4361	Jogger Guide Shaft - 10 mm	1
40	A354 4314	Jogger Stopper Bracket	1
41	A354 4319	Jogger Fence Bracket	1
42	A354 4337	Slider Roller	1
43	AA14 3129	Shoulder Screw - Front Cover	1
44	AA06 0455	Jogger Fence Spring	1
45	A354 4333	Jogger Arm	1
46	A354 4332	Jogger Pad	1
47	A354 1511	Upper Stapler Hinge	1
48	A354 4334	Jogger Fence	1
49	A354 1521	Lower Stapler Hinge	1
50	A354 4232	Jogger Pulley Shaft - Up/Down	1
51	A354 4231	Jogger Pulley Bracket - Up/Down	1
52	A354 4241	Jogger Motor Bracket	1
53	AW02 0021	Photointerruptor	1
54	AA08 0074	Bushing - 4x6x6	1
55	AX04 0052	Stepper Motor - DC24V 5.7W	1
56	A354 4376	Lower Joint Bracket	1
57	A354 4261	Jogger Drive Link	1
58	AA08 0111	Bushing - 8x12x7	1
59	A354 2240	Interlock Switch	1

Index No.	Part No.	Description	Q'ty per Assembly
100	0434 0060B	Philips Tapping Screw - M4x6	
101	1204 2278	Micro Switch - DD2L-F7AA	
102	1204 2136	Micro Switch	
103	0313 0300B	Philips Pan Head Screw - M3x30	
104	0574 0040E	Hexagon Headless Set Screw - M4x4	
105	0313 0060B	Philips Pan Head Screw - M3x6	
106	0720 0060E	Retaining Ring - M6	
107	0805 3291	Ball Bearing - 8x16x5mm	
108	1005 0933	Cushion - Stepper Motor	
109	0720 0040E	Retaining Ring - M4	
110	0805 3385	Bushing - 6mm	
111	0805 3386	Bushing - 8mm	
112	0313 0060B	Philips Pan Head Screw - M3x6	
113	0805 3145	Ball Bearing - 6x12x4mm	
114	0951 3006B	Philips Screw with Flat Washer - M3x6	
115	0951 4006B	Philips Screw with Flat Washer - M4x6	
116	0951 4008B	Philips Screw With Flat Washer - M4x8	
117	0632 0120E	Spring Pin - 2 x 12mm	
118	0950 4006B	Screw - M4x6	

Index No.	Part No.	Description	Q'ty per Assembly

8. DISTRIBUTION UNIT 4 (A354)

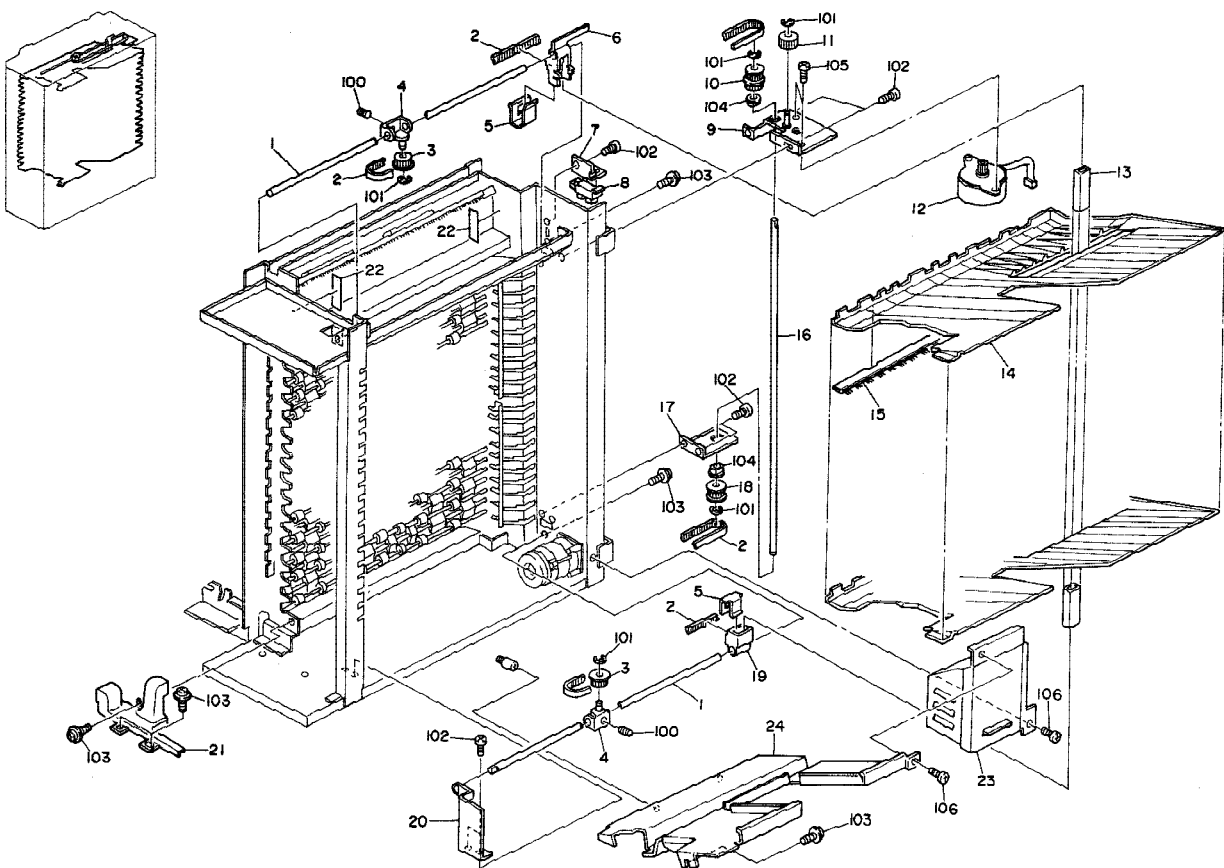


8. DISTRIBUTION UNIT 4 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	A354 5310	Stapler DC Harness	1
2	A354 4566	Stapler Bracket - Remove/Install	1
3	AW02 0041	Photointerruptor	1
4	A354 4570	Stapler Guide - Auxiliary	1
5	A354 4555	Stapler Bracket - Up/Down	1
6	A354 1496	Stapler Harness Cover	1
7	A354 4634	Stapler Bracket - Paper Guide	1
8	AX05 0050	Stepper Motor - DC4V 3.8W	1
9	AB03 0216	Pulley - 15Z	1
10	A354 4805	Bracket	1
11	AW02 0013	Inlet Sensor	1
12	A354 4940	Sensor Bracket - Paper Detection	1
13	AB03 0218	Pulley - 15Z	1
14	A498 4665	Pulley Flange	1
15	AA04 3158	Timing Belt - B40S2M230	1
16	AA08 2034	Bushing - 6x10x6.5	2
17	A354 4835	Timing Belt Bracket	1
18	A354 4870	Home Sensor Bracket	1
19	A354 4860	Bracket	1
20	A354 4830	Slide Shaft	1
21	AA08 0074	Bushing - 4x6x6	1
22	A354 4910	Grip Solenoid - Ass'y	1
23	AA08 0072	Bushing - 6x10x3	6
24	AA06 0451	Solenoid Spring - Chuck	1
25	AA06 0388	Solenoid Spring	1
26	A498 4625	Arm Cushion	1
27	A354 4875	Upper Arm Bracket	1
28	A354 4888	Lower Arm Bracket	1
29	A354 4632	Stapler Bracket - Lower Paper Guide	1
30	A354 4620	Stapler Bracket Ass'y	1
31	AJ01 1004	Stapler - EH-5RR2	1
32	A354 1491	Stapler Cover	1
33	5875 2088	Shoulder Screw - M4	1

Index No.	Part No.	Description	Q'ty per Assembly
100	0313 0100B	Philips Pan Head Screw - M3x10	
101	0314 0100B	Philips Pan Head Screw - M4x10	
102	0951 4006B	Philips Screw with Flat Washer - M4x6	
103	1105 0291	Wire Saddle	
104	0344 0060F	Philips Truss Head Screw - M4x6	
105	0574 0040E	Hexagon Headless Set Screw - M4x4	
106	1105 0196	Harness Clamp	
107	0720 0040E	Retaining Ring - M4	
108	0313 0060B	Philips Pan Head Screw - M3x6	
109	0434 0060B	Philips Tapping Screw - M4x6	
110	0720 0080E	Retaining Ring - M8	
111	0951 3005B	Philips Screw With Flat Washer M3x5	
112	0313 0080B	Philips Pan Head Screw - M3x8	
113	0951 3010B	Philips Screw With Flat Washer - M3x1	

9. DISTRIBUTION UNIT 5 (A354)

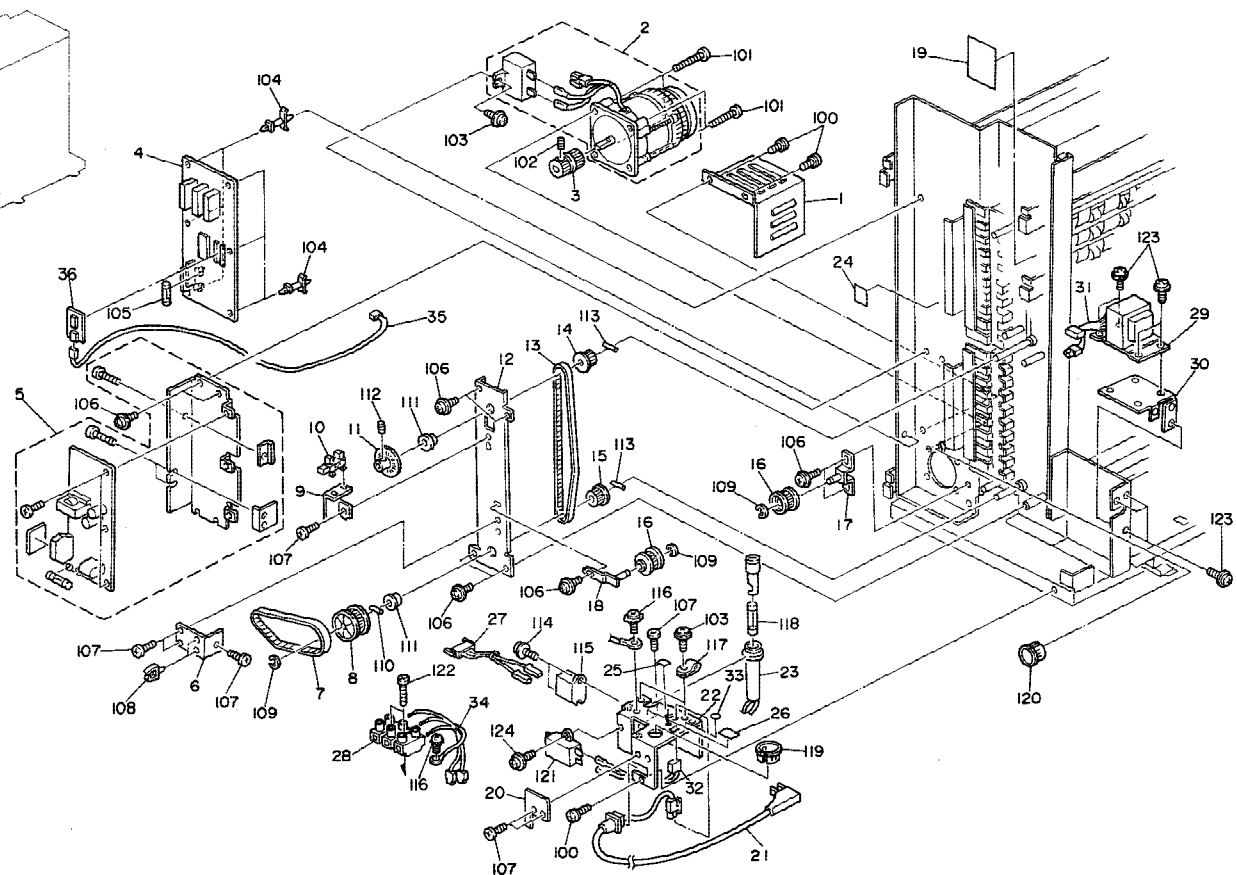


9. DISTRIBUTION UNIT 5 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	A354 4451	Shaft Side Fence Guide	1
2	AA04 3159	Timing Belt - B40S2M710	2
3	AB03 0333	Pulley - 30Z	2
4	A354 4441	Bracket - Side Fence Pulley	2
5	A354 4475	Timing Belt Stopper - Side Fence	2
6	A354 4461	Upper Holder - Side Fence Shaft	1
7	A354 4481	Sensor Bracket - Side Fence	1
8	AW02 0021	Photointerruptor	1
9	A354 4411	Bracket - Motor Side Fence	1
10	AB01 7247	Pulley - 40Z	1
11	AB01 0074	Gear - 40Z	1
12	AX04 0051	Stepper Motor - DC24V 5.7W	1
13	A354 4476	Side Fence Shaft	1
14	A354 1111	Bin	20
15	AA12 0050	Antistatic Brush - Bin	20
16	A354 4425	Shaft - Side Fence Drive	1
17	A354 4421	Bracket Lower Side Fence	1
18	AB03 0333	Pulley - 30Z	1
19	A354 4471	Lower Holder - Side Fence Shaft	1
20	A354 4455	Guide Shaft Bracket	1
21	A354 1493	Front Harness Cover	1
22	A354 1023	Upper Cover Seal	2
23	A354 6811	AC Motor Cover - Relay	1
24	A354 6821	Lower Bin Cover - Relay	1

Index No.	Part No.	Description	Q'ty per Assembly
100	0574 0060E	Hexagon Headless Set Screw - M4x6	
101	0720 0040E	Retaining Ring - M4	
102	0434 0060B	Philips Tapping Screw - M4x6	
103	0951 4006B	Philips Screw with Flat Washer - M4x6	
104	0805 3385	Bushing - 6mm	
105	0313 0060B	Philips Pan Head Screw - M3x6	
106	0950 4006B	Philips Screw with Lock Washer - M4	

10. DISTRIBUTION UNIT 6 (A354)

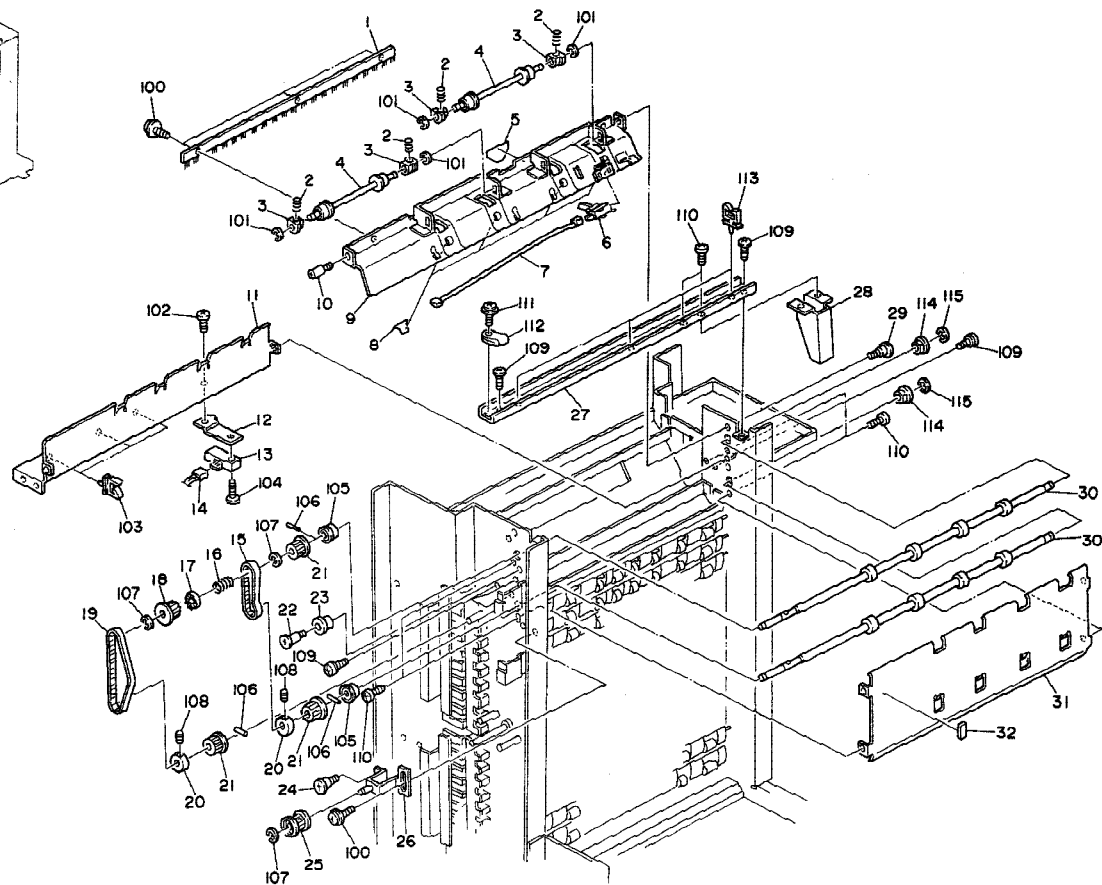


10. DISTRIBUTION UNIT 6 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	A354 1541	AC Motor Cover	1
2	AX02 0053	Motor - AC100V 41W	1
3	AB03 3034	Coupled Pulley - 20/24Z	1
4	A354 5100	Main Control Board	1
5	AZ22 0016	Power Supply Unit	1
6	A354 1243	Auxiliary Harness Bracket	1
7	AA04 3147	Timing Belt - B60S3M522	1
8	AB03 0323	Pulley - 60Z	1
9	A354 1246	Sensor Encoder Bracket	1
10	AW02 0021	Photointerruptor	1
11	5420 1087	Perforation Disk	1
12	A354 1241	Rear Side Plate - Auxiliary	1
13	AA04 3149	Timing Belt - B60S3M804	1
14	AB03 0326	Pulley - 32Z	1
15	AB03 0327	Pulley - 32Z	1
16	5214 1811	Idle Pulley - 20Z	2
17	A354 1211	Bracket - Motor Adjusting Pin	1
18	A354 1231	Bracket - Vertical Adjusting Pin	1
19	A354 1880	Service Decal	1
20	A354 1062	Bracket Cover - Power Supply Cord	1
21	A354 5261	Power Supply Cord - 115V	1
21	2801 0041	Power Supply Cord - 220/240V	1
22	A354 1061	Bracket - Power Supply Cord	1
23	A354 5240	Fuse Harness - 2nd 115V	1
23	A354 5244	Fuse Harness - 2nd 230V	1
23	A354 5241	Fuse Harness - 1st	1
24	AA00 0072	Fuse Decal	1
25	A469 5831	Decal - T4A/250V	1
25	A310 5730	Decal - 2A/250V	1
26	AA00 0072	Fuse Decal	1
26	5447 4980	Decal - Terminal - 220V	1
27	A354 5211	Relay AC Harness - LT	1
28	1101 0359	Terminal - 3P	1
29	AZ13 0017	Transformer - 115/220/230/240V	1
30	A354 1066	Bracket - Transformer	1

Index No.	Part No.	Description	Q'ty per Assembly
31	A354 5255	Transformer Harness	1
32	A354 5225	Noise Filter Harness	1
33	1005 0335	Earth Mark	1
34	A354 5250	Terminal Harness	1
35	AW03 0021	Optical Fiber	1
36	A354 5150	Interface Board	1
100	0950 4006B	Screw - M4x6	
101	0315 0400B	Philips Pan Head Screw - M5x40	
102	0574 0060E	Hexagon Headless Set Screw - M4x6	
103	0951 4008B	Philips Screw With Flat Washer - M4x8	
104	1105 0116	Nylon Stad	
105	1107 0752	Fuse - 5A 250V	
106	0951 4006B	Philips Screw with Flat Washer - M4x6	
107	0434 0060B	Philips Tapping Screw - M4x6	
108	1105 0229	Clamp	
109	0720 0040E	Retaining Ring - M4	
110	0632 0160G	Parallel Pin - M2x16	
111	0805 3145	Ball Bearing - 6x12x4mm	
112	0574 0060E	Hexagon Headless Set Screw - M5x6	
113	0574 0120E	Spring Pin - 2 x 12mm	
114	0951 3006B	Philips Screw with Flat Washer - M3x6	
115	1208 1339	Relay - G7L-2A-T	
116	0801 1185	Philips Truss Head Screw - M4x8	
117	1105 0008	Nylon Clip - 2N	
118	1107 0751	Fuse - 4A 250V	
118	1107 0748	Fuse - 2A 250V (2nd 230V)	
119	1106 0459	Bushing - 20.2mm	
120	1106 0458	Bushing - 9.9mm	
121	1602 7067	Noise Filter	
121	C300 5325	Noise Filter -ZHG2203-11S (2nd 230V)	
122	0313 0160B	Philips Pan Head Screw - M3x16	
123	0950 4006B	Screw - M4x6	
124	0314 0040B	Philips Pan Head Screw - M4x4	

11. DISTRIBUTION UNIT 7 (A354)

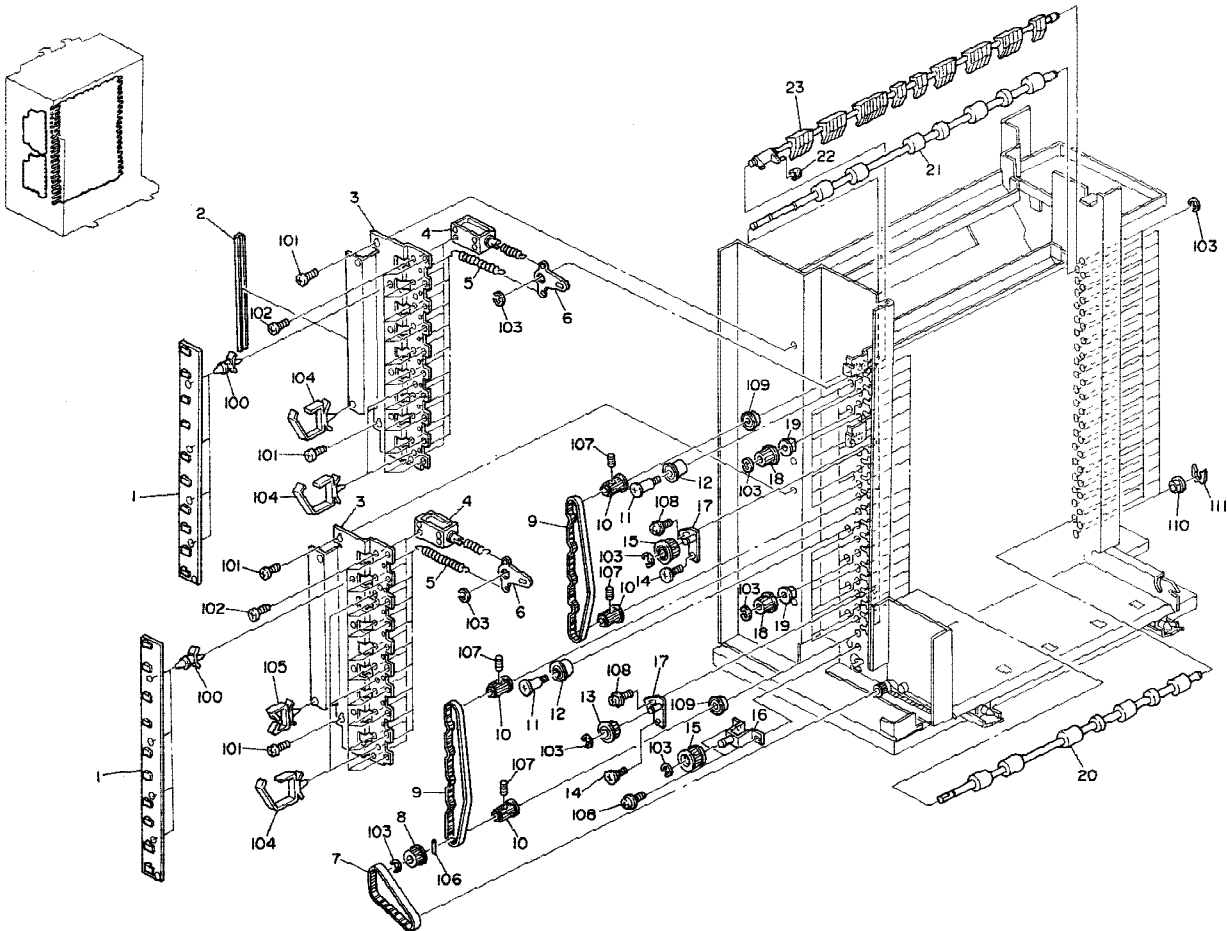


11. DISTRIBUTION UNIT 7 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	AA12 0049	Antistatic Brush - Exit	1
2	AA06 3209	Spring - Front Side Fence	4
3	AA08 0109	Bushing - 4 mm	4
4	A354 2196	Exit Roller	2
5	A354 2253	Exit Seal	1
6	AW02 0013	Inlet Sensor	1
7	A354 5320	Relay DC Harness - Proof	1
8	A354 2169	Exit Guide Seal	4
9	A354 2161	Upper Exit Guide Plate - Driven	1
10	5410 1291	Return Lever Pin	1
11	A354 1031	Upper Stay	1
12	A354 1033	Bracket - Upper Bin Sensor	1
13	AW02 0025	Upper Bin/Jam Sensor	1
14	A354 5325	Relay DC Harness - Radiation	1
15	AA04 3150	Timing Belt - B60S3M252	1
16	AA06 3211	Exit Spring - Torque Limiter	1
17	A354 1266	Torque Limiter Collar	1
18	A354 1261	Pulley - 20Z	1
19	AA04 3151	Timing Belt - B60S3M408	1
20	5418 1709	Bushing - Lens Shaft	1
21	AB03 0325	Pulley - 20Z	1
22	6769 4168	Stud - Tension Pulley	1
23	5887 2291	Idle Roller	1
24	5413 1882	Stepped Screw	1
25	5214 1811	Idle Pulley - 20Z	1
26	A354 1181	Bracket - Exit Adjusting Pin	1
27	A354 1051	AC Harness Bracket	1
28	A354 1052	Upper Stay Cover	1
29	5403 2075	Stepped Screw	1
30	A354 2086	Right Transport Roller - Horizontal	2
31	A354 2151	Exit Guide Plate - Driven	1
32	A354 2022	Guide Plate Magnet	1

Index No.	Part No.	Description	Q'ty per Assembly
100	0951 4006B	Philips Screw with Flat Washer - M4x6	
101	0720 0030E	Retaining Ring - M3	
102	0434 0060B	Philips Tapping Screw - M4x6	
103	1105 0196	Harness Clamp	
104	0313 0140B	Philips Pan Head Screw - M3x14	
105	0805 3145	Ball Bearing - 6x12x4mm	
106	0632 0120E	Spring Pin - 2 x 12mm	
107	0720 0040E	Retaining Ring - M4	
108	0575 0060E	Hexagon Headless Set Screw - M5x6	
109	0950 4006B	Screw - M4x6	
110	0434 0060B	Philips Tapping Screw - M4x6	
111	0951 4008B	Philips Screw With Flat Washer - M4x8	
112	1105 0008	Nylon Clip - 2N	
113	1105 0229	Clamp	
114	0805 3386	Bushing - 8mm	
115	0805 0088	Retaining Ring - M6	

12. DISTRIBUTION UNIT 8 (A354)



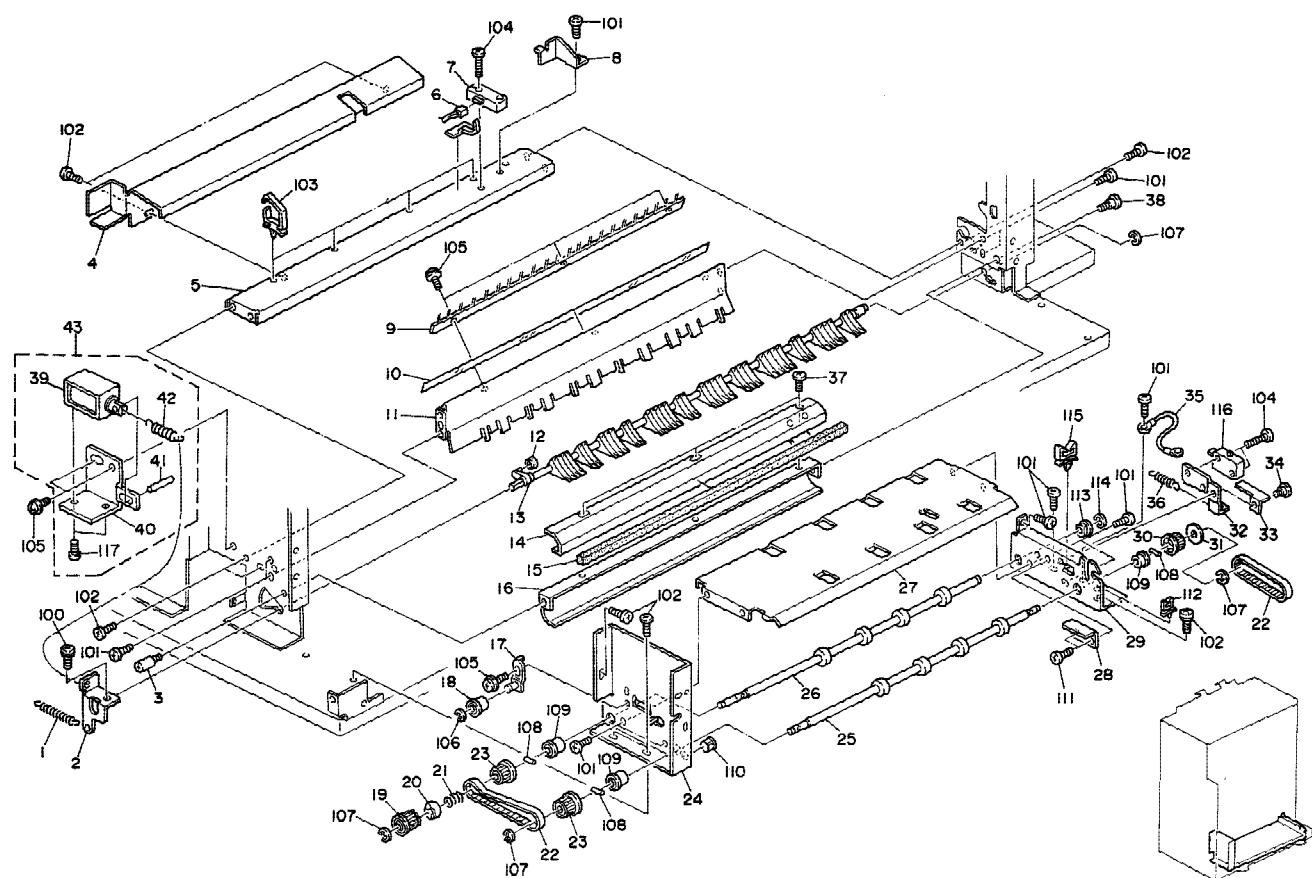
12. DISTRIBUTION UNIT 8 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	A469 5130	Bin Solenoid Board	2
2	A354 2213	Edging Bracket	1
3	A354 2212	Solenoid Bracket	2
4	A498 5400	Bin Solenoid	20
5	5887 4166	Return Spring - Turn Pawl	20
6	A354 2172	Bin Gate Lever	20
7	AA04 3148	Timing Belt - B603M312	1
8	AB03 0325	Pulley - 20Z	1
9	A458 3431	Timing Belt - 699P3M6	2
10	A458 3132	Pulley - 17Z	4
11	5887 4195	Stopper Screw	8
12	5887 4185	Idler Pulley	8
13	AB03 0207	Pulley - 20Z	2
14	5403 2075	Stepped Screw	2
15	5214 1811	Idle Pulley - 20Z	2
16	A354 1221	Bracket - Horizontal Adjusting Pin	1
17	A354 2201	Bracket - Transport Adjusting Pin	2
18	AB03 0030	Pulley - 17Z	2
19	AA08 0108	Bushing - 6x10x6	2
20	A354 2186	Short Transport Roller - Driven	17
21	A354 2181	Long Transport Roller - Driven	3
22	A458 2251	Cushion - Bin Solenoid Lever	20
23	A354 2171	Bin Gate	20



Index No.	Part No.	Description	Q'ty per Assembly
100	1105 0193	Nylon Stud	
101	0434 0060B	Philips Tapping Screw - M4x6	
102	0313 0040B	Philips Pan Head Screw - M3x4	
103	0720 0040E	Retaining Ring - M4	
104	1105 0291	Wire Saddle	
105	1105 0196	Harness Clamp	
106	0632 0120E	Spring Pin - 2 x 12mm	
107	0574 0040E	Hexagon Headless Set Screw - M4x4	
108	0951 4006B	Philips Screw with Flat Washer - M4x6	
109	0805 3145	Ball Bearing - 6x12x4mm	
110	0805 3386	Bushing - 8mm	
111	0805 0088	Retaning Ring - M6	

13. DISTRIBUTION UNIT 9 (A354)

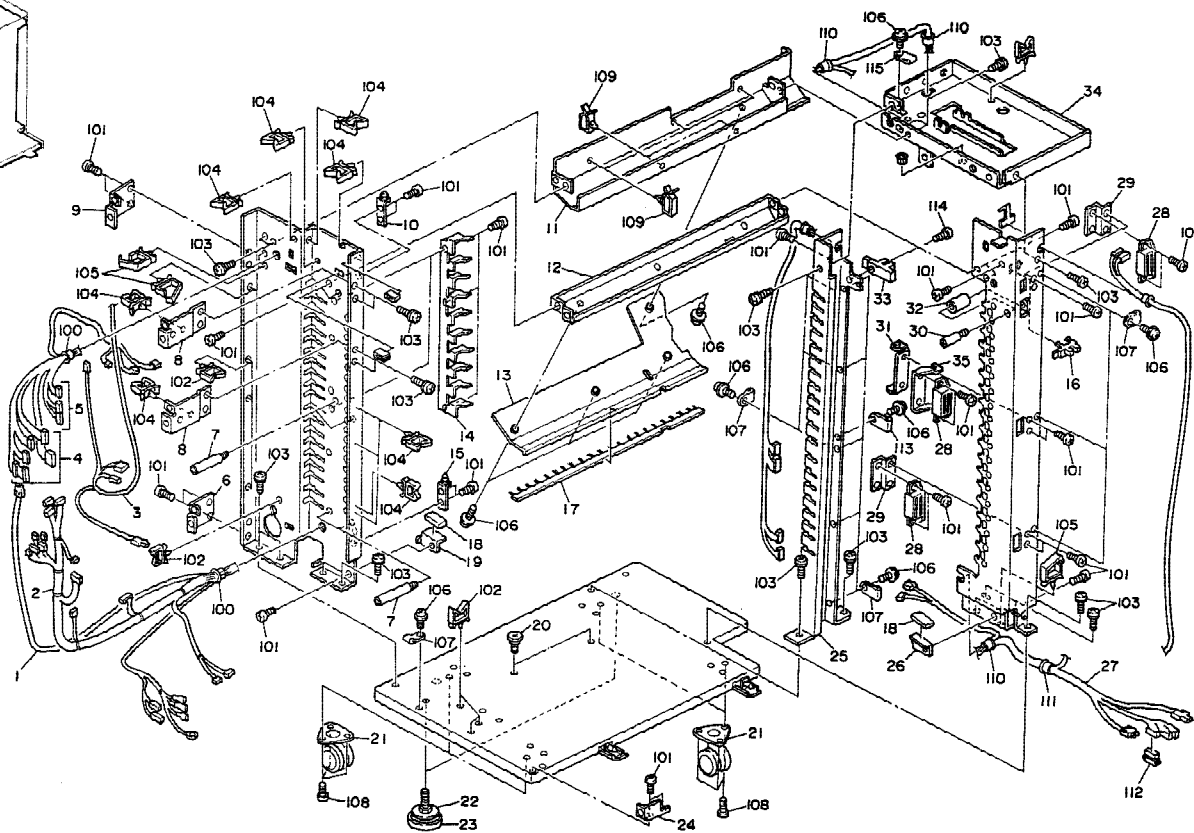
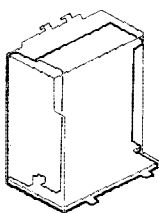


13. DISTRIBUTION UNIT 9 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	5887 4166	Return Spring - Turn Pawl	1
2	A354 2053	Relay Gate Lever	1
3	5410 1291	Return Lever Pin	1
4	A354 1547	Lower Cover - DC Harness	1
5	A354 1036	Lower Stay	1
6	A354 5330	Relay DC Harness - Sensor	1
7	AW02 0026	Lower Bin/Jam Sensor	1
8	A354 1037	Sensor Protect Bracket	1
9	AA12 0049	Antistatic Brush - Exit	1
10	A354 2032	Entrance Guide Seal	1
11	A354 2031	Entrance Guide Plate	1
12	A458 2251	Cushion - Bin Solenoid Lever	1
13	A354 2051	Relay Gate	1
14	A354 1561	Right Horizontal Cover	1
15	A354 1568	Horizontal Cover Spacer	1
16	A354 2041	Turn Guide Plate	1
17	A354 2091	Adjusting Pin Bracket - Horizontal	1
18	5887 4185	Idle Pulley	1
19	A354 1261	Pulley - 20Z	1
20	A354 1266	Torque Limiter Collar	1
21	AA06 3210	Torque Limiter Spring	1
22	AA04 3148	Timing Belt - B60S3M312	2
23	AB03 0325	Pulley - 20Z	2
24	A354 1046	Rear Side Plate - Horizontal	1
25	A354 2081	Left Transport Roller - Horizontal	1
26	A354 2086	Right Transport Roller - Horizontal	1
27	A354 2011	Guide Plate - Horizontal Drive	1
28	A354 2029	Horizontal Magnet Bracket	1
29	A354 1041	Front Side Plate - Horizontal	1
30	AB03 0329	Pulley - 19Z	1
31	A354 3531	Flange - 2/22 mm	1
32	A354 2073	Interlock Switch Bracket	1
33	A354 2072	Interlock Lever - Horizontal	1
34	5419 5714	Stepped Screw - M4	1
35	A366 5680	Grounding Wire	1

Index No.	Part No.	Description	Q'ty per Assembly
36	AA06 0263	Clutch Spring	1
37	5875 2088	Shoulder Screw - M4	3
38	5403 2075	Stepped Screw	1
39	AX11 0020	DC - Solenoid - 24V/6W	1
40	A354 6852	Solenoid Bracket	1
41	0623 0200E	Spring Pin - 3x20mm	1
42	AA06 0216	Guide Plate Spring	1
43	A354 6850	Relay Solenoid Ass'y	1
100	0313 0060B	Philips Pan Head Screw - M3x6	
101	0434 0060B	Philips Tapping Screw - M4x6	
102	0950 4006B	Screw - M4x6	
103	1105 0291	Wire Saddle	
104	0313 0140B	Philips Pan Head Screw - M3x14	
105	0951 4006B	Philips Screw with Flat Washer - M4x6	
106	0720 0060E	Retaining Ring - M6	
107	0720 0040E	Retaining Ring - M4	
108	0632 0120E	Spring Pin - 2 x 12mm	
109	0805 3145	Ball Bearing - 6x12x4mm	
110	1106 0193	Bushing - 7.9mm	
111	0314 0040B	Philips Pan Head Screw - M4x4	
112	1105 0196	Harness Clamp	
113	0805 3386	Bushing - 8mm	
114	0805 0088	Retaining Ring - M6	
115	1105 0196	Harness Clamp	
116	1204 2278	Micro Switch - DD2L-F7AA	
117	0313 0050	Philips Pan Head Screw - M3x5	

14. DISTRIBUTION UNIT 10 (A354)

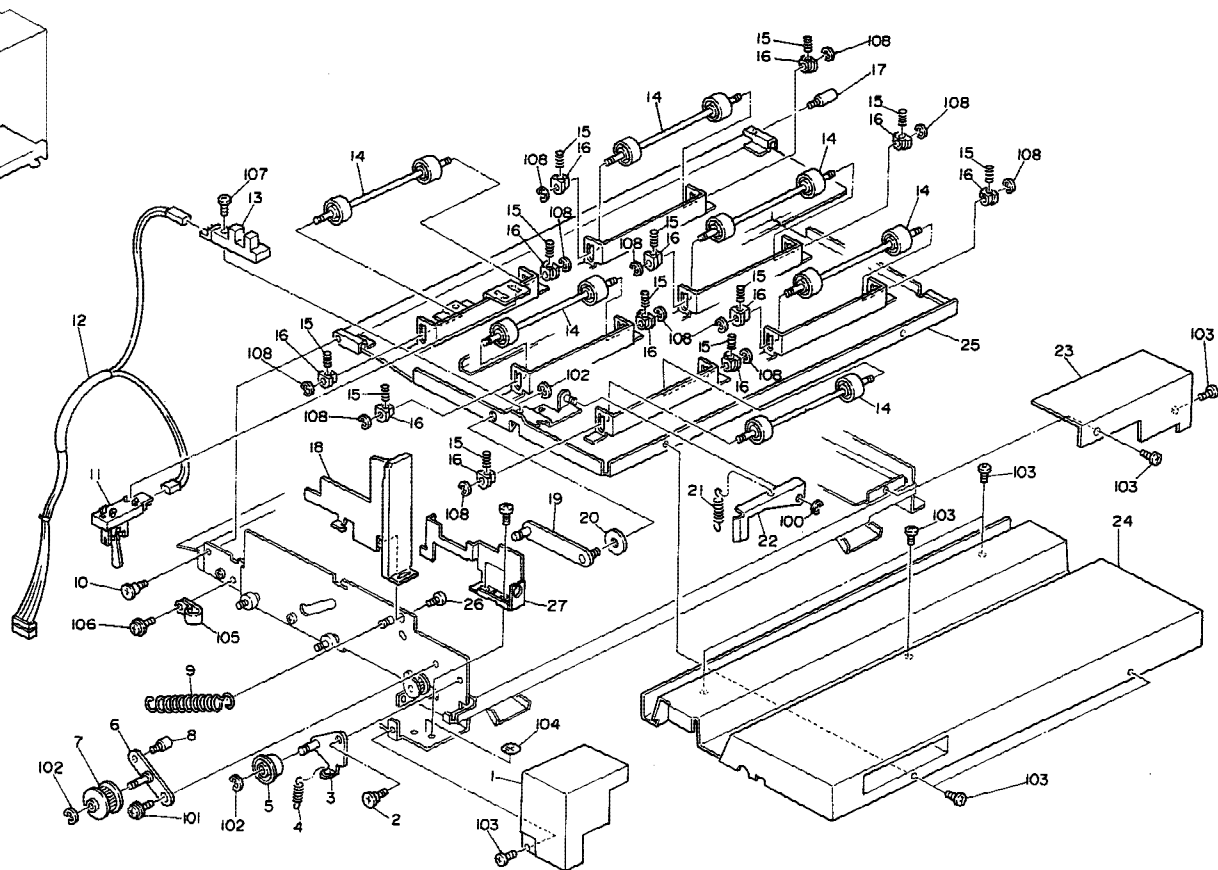


14. DISTRIBUTION UNIT 10 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	AW03 0021	Optical Fiber	1
2	A354 5305	Lower DC Harness	1
3	A354 5200	AC Motor Harness	1
4	A354 5300	Upper DC Harness	1
5	A354 5335	DC Motor Harness	1
6	A354 1501	Rear Right Cover Bracket	1
7	A354 1242	Side Plate Shaft - Auxiliary	1
8	A354 1502	Rear Middle Cover Bracket	2
9	A354 1501	Rear Right Cover Bracket	1
10	A354 2231	Upper Contact Point	1
11	A354 1057	Upper Harness Bracket	1
12	A354 1081	Exit Cover Bracket	1
13	A354 1091	Exit Cover	1
14	A354 1191	Bin Grounding Plate	1
15	A354 2236	Lower Contact Point	1
16	AW02 0021	Photointerruptor	1
17	AA12 0050	Antistatic Brush - Bin	1
18	A354 2022	Guide Plate Magnet	2
19	A354 2066	Horizontal Magnet Bracket - Rear	1
20	5413 1882	Stepped Screw	2
21	AH01 2006	Caster - 50M	4
22	5424 1064	Screw Stand	2
23	5446 1086	Leveling Foot Guide	2
24	A354 1503	Rear Left Cover Bracket	1
25	A354 4115	Front Frame	1
26	A354 2061	Horizontal Magnet Bracket - Front	1
27	A354 5205	AC Relay Harness	1
28	AG07 0004	Magnetic Catch	3
29	A354 2221	Magnet Bracket	2
30	5446 4486	Support Guide Stud	1
31	A354 2227	Fixed Magnet Bracket	1
32	AA13 0059	Chuck Roller	1
33	AW02 0022	Photointerruptor	1
34	A354 4111	Upper Frame Bracket	1
35	A354 2226	Magnet Bracket	1

Index No.	Part No.	Description	Q'ty per Assembly
100	1106 0200	Bushing - 19.44mm	
101	0434 0060B	Philips Tapping Screw - M4x6	
102	1105 0196	Harness Clamp	
103	0950 4006B	Screw - M4x6	
104	1105 0229	Clamp	
105	1105 0291	Wire Saddle	
106	0951 4008B	Philips Screw With Flat Washer - M4x8	
107	1105 0008	Nylon Clip - 2N	
108	0315 0080B	Philips Pan Head Screw - M5x8	
109	1105 0310	Wire Clamp	
110	1106 0411	Bushing - 11.5mm	
111	1106 0458	Bushing - 9.9mm	
112	1102 5191	Connector Housing	
113	1105 0016	Nylon Clip - 4N	
114	0314 0100B	Philips Pan Head Screw - M4x10	
115	1105 0009	Nylon Clip - 5N	

15. RELAY UNIT 1 (A354)

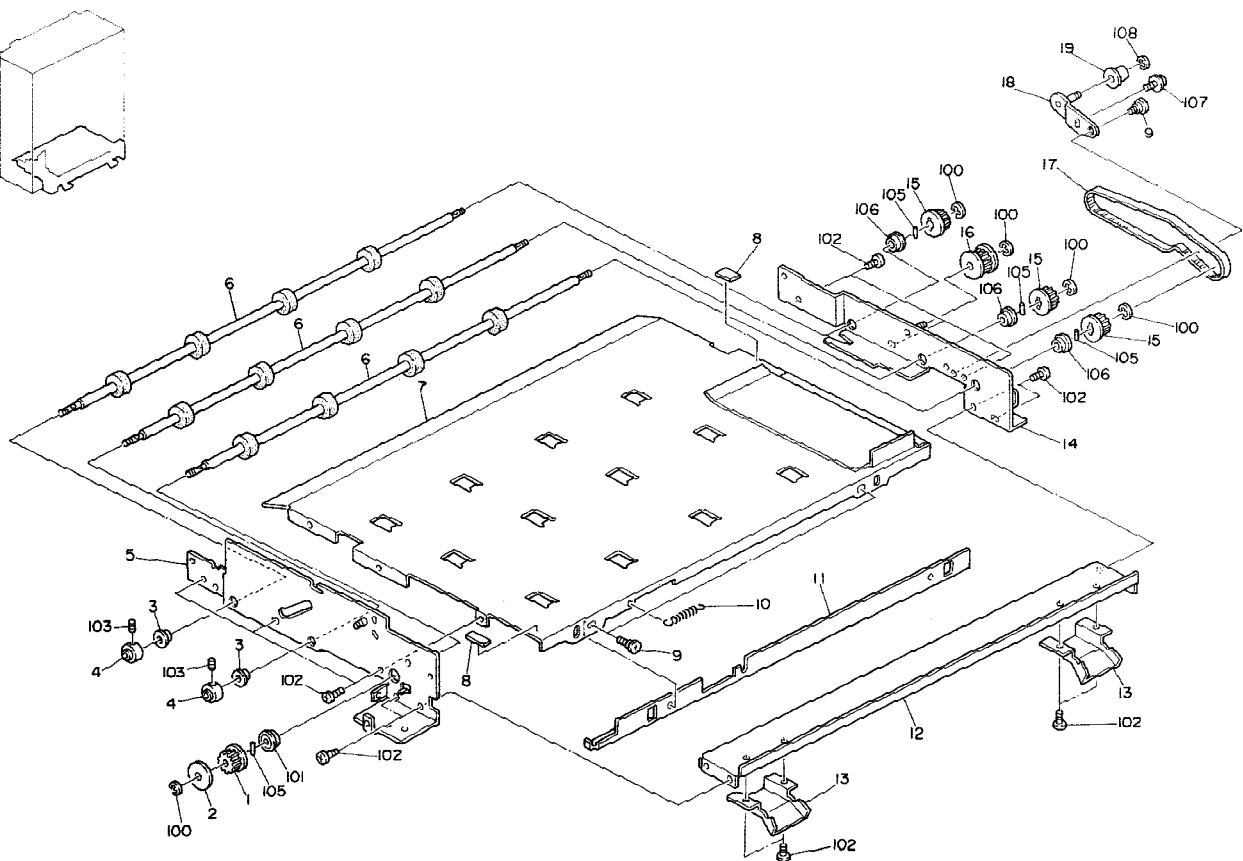


15. RELAY UNIT 1 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	A354 6721	Front Lower Cover - Relay	1
2	5413 1882	Stepped Screw	1
3	A354 6591	Front Adjusting Bracket - Relay	1
4	AA06 0453	Relay Adjusting Spring	1
5	5887 4185	Idler Pulley	1
6	A354 6596	Auxiliary Adjusting Bracket - Relay	1
7	5214 1811	Idle Pulley - 20Z	1
8	5209 3902	Pin - Pick Off Pawl	1
9	AA06 0452	Guide Plate Spring - Hold	1
10	5403 2075	Stepped Screw	1
11	AW02 0013	Inlet Sensor	1
12	A354 5360	Joint DC Harness	1
13	AW02 0041	Photointerruptor	1
14	A354 2191	Transport Roller - Driven	6
15	A458 2165	Spring - Driven Roller	12
16	AA08 0190	Bushing - 4mm	12
17	5410 1291	Return Lever Pin	1
18	A354 6741	Front Upper Cover - Relay	1
19	A354 6641	Guide Plate Lever - Relay	1
20	AA13 2020	Spacer - 8.5x20x0.5mm	1
21	5413 1812	Spring - Drum Return Arm	1
22	A354 6631	Switch Arm Bracket - Relay	1
23	A354 6731	Rear Lower Cover - Relay	1
24	A354 6711	Relay Cover	1
25	A354 6611	Driven Guide Plate - Relay	1
26	5875 2088	Shoulder Screw - M4	1
27	A354 6752	Harness Cover Bracket	1

Index No.	Part No.	Description	Q'ty per Assembly
100	0720 0040E	Retaining Ring - M4	
101	0951 4006B	Philips Screw with Flat Washer - M4x6	
102	0720 0060E	Retaining Ring - M6	
103	0344 0060W	Philips Truss Head Screw - M4x6	
104	1105 0335	Spiral Rope - 3.2mm	
105	1105 0005	Nylon Clip - 3N	
106	0951 4008B	Philips Screw With Flat Washer - M4x8	
107	0314 0100B	Philips Pan Head Screw - M4x10	
108	0720 0030E	Retaining Ring - M3	

16. RELAY UNIT 2 (A354)



16. RELAY UNIT 2 (A354)

Index No.	Part No.	Description	Q'ty per Assembly
1	AB03 0329	Pulley - 19Z	1
2	A354 3531	Flange - 2/22 mm	1
3	AA08 0108	Bushing - 6x10x6	2
4	5418 1709	Bushing - Lens Shaft	2
5	A354 6551	Front Side plate - Relay	1
6	A354 2081	Left Transport Roller - Horizontal	3
7	A354 6571	Drive Guide Plate - Relay	1
8	A354 2022	Guide Plate Magnet	1
9	5413 1882	Stepped Screw	1
10	5216 2676	Spring - Engage Gear Bracket	1
11	A354 3416	Joint Release Lever	1
12	A354 6561	Relay Stay	1
13	A354 3831	Reinforcement Plate - Diagonal	2
14	A354 6556	Rear Side Plate - Relay	1
15	AB03 0329	Pulley - 19Z	3
16	5214 1811	Idle Pulley - 20Z	1
17	AA04 3177	Timing Belt - 432S3M6	1
18	A354 6581	Rear Adjusting Bracket - Relay	1
19	6769 4166	Tension Pulley - Timing Belt	1

Index No.	Part No.	Description	Q'ty per Assembly
100	0720 0040E	Retaining Ring - M4	
101	0632 0120E	Spring Pin - 2 x 12mm	
102	0950 4006B	Screw - M4x6	
103	0574 0040E	Hexagon Headless Set Screw - M4x4	
104	0720 0060E	Retaining Ring - M6	
105	0632 0120E	Spring Pin - 2 x 12mm	
106	0805 3145	Ball Bearing - 6x12x4mm	
107	0951 4006B	Philips Screw with Flat Washer - M4x6	

17. MAIN CONTROL BOARD (A354)

CAPACITOR

SYMBOL NO.	INDEX NO.
C100	154
C101	154
C102	153
C103	154
C104	154
C105	154
C106	152
C107	154
C108	156
C109	157

SYMBOL NO.	INDEX NO.
C110	157
C111	156
C112	157
C113	156
C114	156
C115	157
C116	156
C117	157
C118	157
C119	156

SYMBOL NO.	INDEX NO.
C120	156
C121	157
C122	156
C123	157
C124	157
C125	157
C126	157
C127	156
C128	157
C129	157

SYMBOL NO.	INDEX NO.
C130	157
C131	156
C132	156
C133	156
C134	157
C135	157
C136	157
C137	157
C138	157
C139	157

SYMBOL NO.	INDEX NO.
C140	157
C141	156
C142	156
C143	156
C144	156
C145	157
C146	157
C147	157
C148	156
C149	156

SYMBOL NO.	INDEX NO.
C150	156
C151	156
C152	156
C153	157
C154	155
C155	157
C156	157
C157	157
C158	157
C159	157

SYMBOL NO.	INDEX NO.
C160	157
C161	157
C162	157
C163	157
C164	157
C165	157
C166	155
C167	157
C168	156
C169	157

CONNECTOR

SYMBOL NO.	INDEX NO.
C170	156
C171	156
C172	157
C173	157
C174	157
C175	157
C176	157

SYMBOL NO.	INDEX NO.
CN100	116
CN105	119
CN110	115
CN120	109
CN125	110
CN130	108
CN135	111
CN140	114
CN145	103
CN150	110

SYMBOL NO.	INDEX NO.
CN155	104
CN160	107
CN165	106
CN170	112
CN175	117
CN180	104
CN185	113
CN190	105
CN195	118
CN200	102

DIODE

SYMBOL NO.	INDEX NO.
D100	131
D101	131
D102	131

DPS

SYMBOL NO.	INDEX NO.
DPS100	123
DPS101	123

FUSE

SYMBOL NO.	INDEX NO.
FUSE100	120,122

IC

SYMBOL NO.	INDEX NO.
IC100	138
IC101	148
IC102	148
IC103	148
IC104	138
IC105	141
IC106	147
IC107	147
IC108	134
IC109	146

17. MAIN CONTROL BOARD (A354)

IC

SYMBOL NO.	INDEX NO.
IC110	147
IC111	143
IC112	143
IC113	144
IC114	121
IC115	142
IC116	135
IC117	139
IC118	145
IC119	137

LED

SYMBOL NO.	INDEX NO.
LED100	133
LED101	133

OSC

SYMBOL NO.	INDEX NO.
OSC100	150

PHOTO SENSOR

SYMBOL NO.	INDEX NO.
PC100	132

TRANSISTOR

SYMBOL NO.	INDEX NO.
Q100	127
Q101	125
Q102	126
Q103	125
Q104	126
Q105	129

RESISTOR

SYMBOL NO.	INDEX NO.
R100	159
R101	158
R102	173
R103	173
R104	173
R105	173
R106	170
R107	168
R108	173
R109	173

SYMBOL NO.	INDEX NO.
R110	173
R111	173
R112	176
R113	175
R114	173
R115	173
R116	176
R117	172
R118	165
R119	173

SYMBOL NO.	INDEX NO.
R120	173
R121	161
R122	161
R123	173
R124	162
R125	161
R126	176
R127	171
R128	173
R129	173

SYMBOL NO.	INDEX NO.
R130	173
R131	173
R132	161
R133	161
R134	166
R135	173
R136	173
R137	163
R138	163
R139	173

SYMBOL NO.	INDEX NO.
R140	173
R141	173
R142	173
R143	173
R144	173
R145	173
R146	173
R147	167
R148	173
R149	162

SYMBOL NO.	INDEX NO.
R150	173
R151	173
R152	173
R153	162
R154	162
R155	168
R156	168
R157	168
R158	168
R159	170

SYMBOL NO.	INDEX NO.
R160	170
R161	170
R162	162
R163	169
R164	165
R165	162
R166	170
R167	170
R168	170
R169	170

SYMBOL NO.	INDEX NO.
R170	168
R171	168
R172	168
R173	168
R174	173
R175	173
R176	173
R177	173
R178	168
R179	168

17. MAIN CONTROL BOARD (A354)

RESISTOR

SYMBOL NO.	INDEX NO.
R180	168
R181	173
R182	173
R183	168
R184	173
R185	173
R186	173
R187	174
R188	173
R189	173

SYMBOL NO.	INDEX NO.
R190	173
R191	173
R192	173
R193	173
R194	173
R195	173
R196	173
R197	173
R198	173
R199	173

SYMBOL NO.	INDEX NO.
R200	173
R201	173
R202	173
R203	173
R204	173
R205	173
R206	173
R207	170
R208	170
R209	170

SYMBOL NO.	INDEX NO.
R210	170
R211	170
R212	168
R213	168
R214	168
R215	170
R216	170
R217	170
R218	170
R219	170

SYMBOL NO.	INDEX NO.
R220	168
R221	168
R222	168
R223	168
R224	173
R225	173
R226	173
R227	173
R228	173
R229	173

SYMBOL NO.	INDEX NO.
R230	173
R231	173
R232	173
R233	173
R234	173
R235	166
R236	163
R237	161
R238	161
R239	164

SYMBOL NO.	INDEX NO.
R240	160
R241	162
R242	173
R243	173
R244	173
R245	173

SSR

SYMBOL NO.	INDEX NO.
SSR100	124

TEST POINT

SYMBOL NO.	INDEX NO.
TP100	101
TP101	101
TP102	101
TP103	101

VR

SYMBOL NO.	INDEX NO.
VR100	151
VR101	151

ZENER DIODE

SYMBOL NO.	INDEX NO.
ZD100	128
ZD101	128
ZD102	130

17. MAIN CONTROL BOARD (A354)

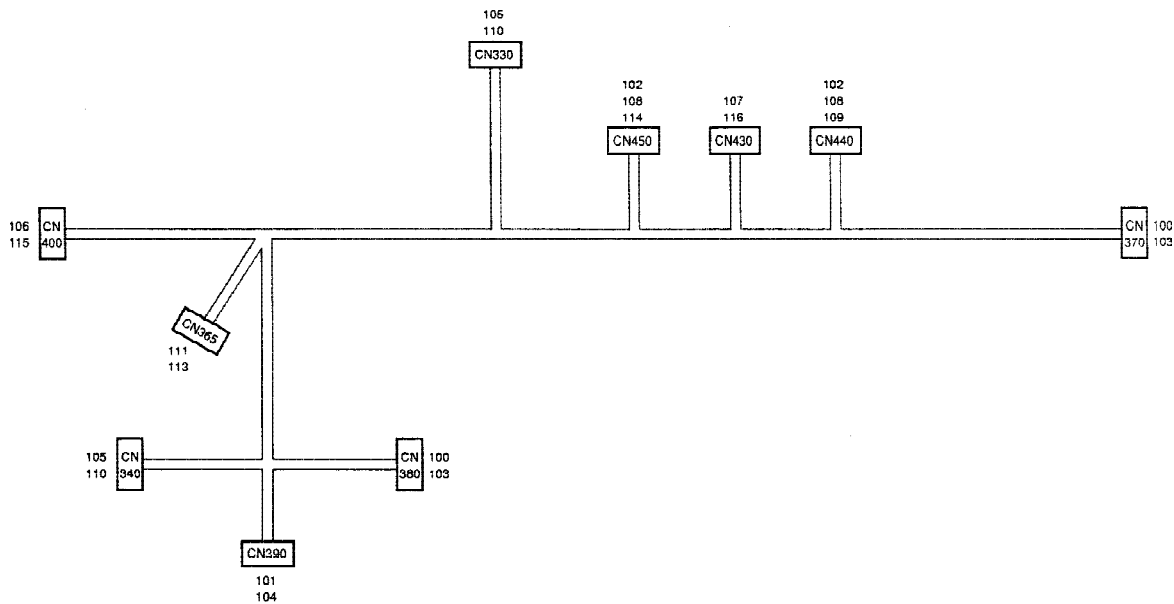
Index No.	Part No.	Description	Q'ty per Assembly
*	A354 5100	Main Control Board	1
1	A354 5103	IC - AM27C256-205DC	1

Index No.	Part No.	Description	Q'ty per Assembly
101	1101 0328	Connector Pin Contact	
102	1102 2985	Receptacle - 12P	
103	1102 4101	Connector - 2P	
104	1102 4204	CT Header - 5P	
105	1102 4205	Connector - 6P	
106	1102 4206	CT Header - 7P	
107	1102 4208	CT Header - 9P	
108	1102 4209	CT Header - 10P	
109	1102 4210	CT Header - 11P	
110	1102 4497	Connector - 13P	
111	1102 4623	CT Connector - 6P	
112	1102 4624	CT Connector - 7P	
113	1102 4626	Connector - 9P	
114	1102 5007	CT Header - 14P	
115	1102 5718	Optical Fiber Connector	
116	1103 0441	Connector - 4P	
117	1103 0725	Connector - 3P	
118	1103 0849	Terminal - 2P	
119	1103 1768	Connector - 2P	
120	1104 0333	Fuse Holder	
121	1104 0588	DIP Socket - 28P	
122	1107 0752	Fuse - 5A 250V	
123	1204 1422	DIP Switch	
124	1208 1337	SSR - 240V 2A	
125	1400 0284	Transistor - 2SD789d	
126	1401 0298	Transistor - 2SC2712YT	
127	1401 0401	Transistor - 2SD1194	
128	1401 0802	Diode - RD24FB	
129	1401 0953	Transistor - 2SB1149	
130	1402 0642	Zener Diode - RD8.2M-B1	
131	1402 0780	Diode - 11ES2	
132	1403 0238	IC - TLP521	
133	1403 0669	Red LED - SLM-13VW	
134	1407 1314	IC - HD74LS74AFP	
135	1407 1882	IC - SN74LS373NS	

Index No.	Part No.	Description	Q'ty per Assembly
136	1407 2055	IC - TD62304F	
137	1407 2218	IC - SN74LS06NS	
138	1407 2231	IC - TD62308AF	
139	1407 2404	IC - M5M81C55FP	
140	1407 2825	IC - TD62384F	
141	1407 3055	IC - HD74LS158FP	
142	1407 3202	IC - TC74HC00AF	
143	1407 3286	IC - TC74HC04AF	
144	1407 3492	CPU - 78C10AGF	
145	1407 3756	IC - TMP82C54M-2	
146	1408 0408	IC - PST518A	
147	1408 0828	IC - TA8415P	
148	1408 0839	IC - STK6712 BMK3	
149	1408 0840	IC - HR052	
150	1503 0347	Oscillator - 12MHz	
151	1601 8185	Variable Resistor - 200 Ω 0.5W	
152	1604 1357	Capacitor - 470mF, 10V	
153	1604 1362	Capacitor - 4.7uF 25V	
154	1604 1386	Capacitor - 100mF $\pm$ 20% 50V	
155	1605 0226	Capacitor - 1000pF 50V	
156	1605 0636	Capacitor - 0.1MF	
157	1606 1452	Capacitor - 0.01uF 50V	
158	1611 4101	Resistor - 100 Ω 1/4T $\pm$ 5%	
159	1611 4102	Resistor - 1K Ω 1/4T $\pm$ 5%	
160	1630 3101	Resistor - 100 Ω - 1/10W	
161	1630 3102	Resistor - 1K Ω 1/10W $\pm$ 5%	
162	1630 3103	Resistor - 10K Ω 1/10W $\pm$ 5%	
163	1630 3122	Resistor - 1.2K Ω 1/10W $\pm$ 5%	
164	1630 3129	Resistor - 1.2 Ω 1/10W $\pm$ 5%	
165	1630 3151	Resistor - 150 Ω 1/10W $\pm$ 5%	
166	1630 3202	Resistor - 2K Ω - 1/10W	
167	1630 3222	Resistor - 2.2K Ω 1/10W $\pm$ 5%	
168	1630 3223	Resistor - 22K Ω - 1/10W	
169	1630 3241	Resistor - 240 Ω 1/10W $\pm$ 5%	
170	1630 3332	Resistor - 3.3K Ω 1/10W $\pm$ 5%	

Index No.	Part No.	Description	Q'ty per Assembly
171	1630 3391	Resistor - 390 Ω 1/10W $\pm$ 5%	
172	1630 3471	Resistor - 470 Ω - 1/10W	
173	1630 3472	Resistor - 4.7K Ω 1/10W $\pm$ 5%	
174	1630 3473	Resistor - 47K Ω 1/10W $\pm$ 5%	
175	1630 3511	Resistor - 510 Ω 1/10W $\pm$ 5%	
176	1630 3682	Resistor - 6.8K Ω - 1/10W	

18. DC HARNESS - DIAGONAL (A354)

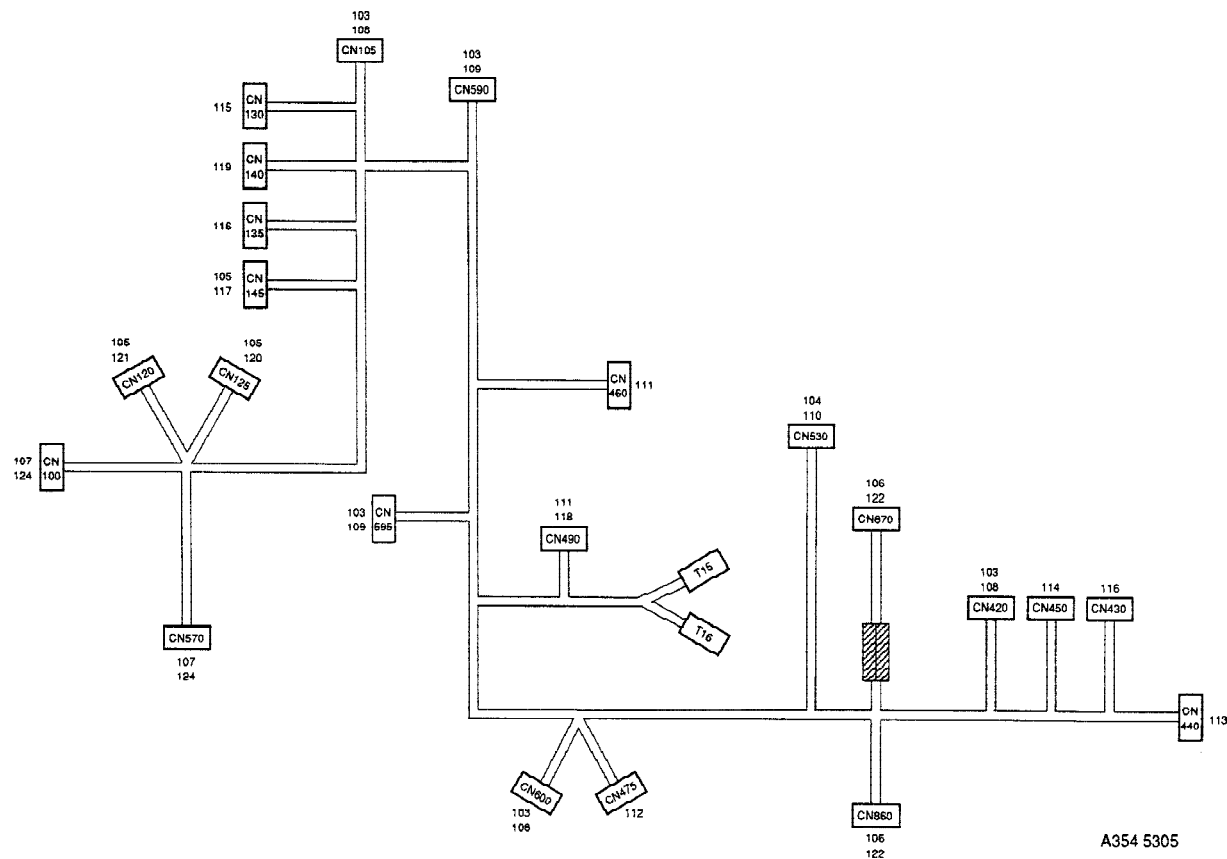


18. DC HARNESS - DIAGONAL (A354)

Index No.	Part No.	Description	Q'ty per Assembly
*	A354 5345	DC Harness - Diagonal	1

Index No.	Part No.	Description	Q'ty per Assembly
100	1100 1259	Socket - Mate-N-Lock	
101	1100 1329	Contact	
102	1100 1547	Ct Contact	
103	1102 1089	Connector - 3P	
104	1102 1983	Connector - 3P	
105	1102 4213	Connector - 2P	
106	1102 4375	Connector - 2P	
107	1102 4379	Connector - 6P	
108	1102 4431	Connector - Sub Harness	
109	1102 4472	CT Connector - 6P	
110	1102 4473	CT Connector - 2P	
111	1102 4559	Connector - 3P	
112	1102 4560	CT Connector - 6P	
113	1102 4665	CT Connector - 3P	
114	1102 4667	Connector - 8P	
115	1102 5144	Connector - 2P	
116	1102 5191	Connector Housing	

19. LOWER DC HARNESS (A354)



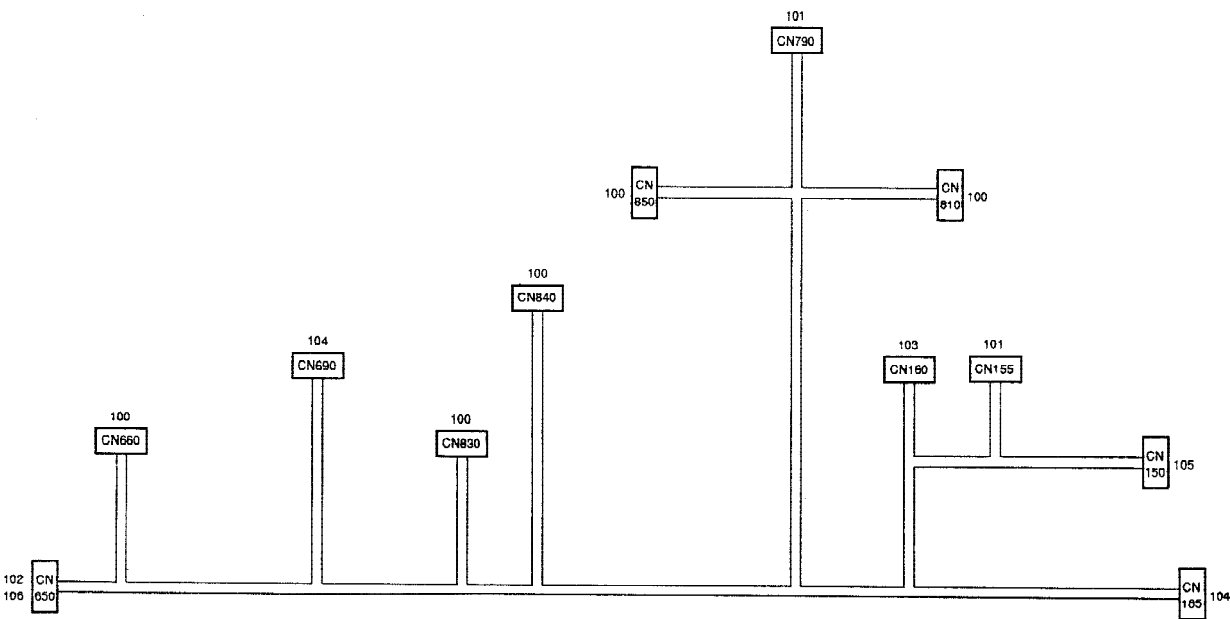
A354 5305

19. LOWER DC HARNESS (A354)

Index No.	Part No.	Description	Q'ty per Assembly
*	A354 5305	Lower DC Harness	1

Index No.	Part No.	Description	Q'ty per Assembly
103	1100 1329	Contact	
104	1100 1330	Socket Contact	
105	1100 1547	Ct Contact	
106	1100 1639	Socket Contact	
107	1102 1831	Connector - 4P	
108	1102 1982	Socket Housing - 2P	
109	1102 1991	Socket Housing - 11P	
110	1102 2045	Pin Housing - 2P	
111	1102 4214	CT Receptacle - 3P	
112	1102 4215	Connector - 4P	
113	1102 4217	CT Receptacle 6P	
114	1102 4219	CT Receptacle - 8P	
115	1102 4221	CT Receptacle 10P	
116	1102 4379	Connector - 6P	
117	1102 4436	CT Connector - 2P	
118	1102 4559	Connector - 3P	
119	1102 4602	CT Connector - 14P	
120	1102 4695	CT Connector - 13P	
121	1102 5127	CT Receptacle - 11P	
122	1102 5875	Receptacle Housing	
123	1106 0745	Sleeve	
124	1100 1247	Terminal	

20. UPPER DC HARNESS (A354)



20. UPPER DC HARNESS (A354)

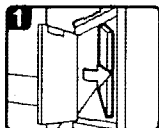
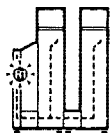
Index No.	Part No.	Description	Q'ty per Assembly
*	A354 5300	Upper DC Harness	1

Index No.	Part No.	Description	Q'ty per Assembly
100	1102 4214	CT Receptacle - 3P	
101	1102 4216	CT Receptacle 5P	
102	1102 4217	CT Receptacle 6P	
103	1102 4220	CT Receptacle 9P	
104	1102 4382	CT Receptacle 9P	
105	1102 4484	Connector - 13P	
106	1102 4560	CT Connector 6P	

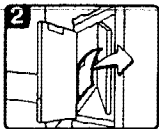
1

3/4 Removing Misfed Paper

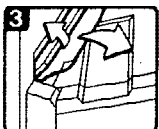
If R1 is lit or blinking.



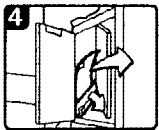
Open the left guide unit.



Remove any misfed paper.



If no paper was found, open the top guide plate and remove any misfed paper.

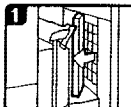
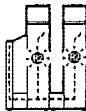


If no paper was still found, open the left lower guide plate and remove any misfed paper.

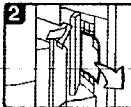
2

3/4 Removing Misfed Paper

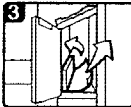
If R2 is lit or blinking.



Open the right guide unit.



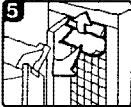
Remove any misfed paper.



If the paper cannot be pulled out, open the bottom guide plate and remove it.



If no paper was found, open the right lower guide unit and remove any paper.



If the paper cannot be pulled out, open the upper guide unit and remove any paper.

3

R1

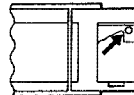
4

R2

5

How to Set Originals When in Staple Mode

Set originals face down in a DF. The arrow indicates the position where the copies will be stapled.



Stapled copies Position of originals in DF



Note • 8 1/2" x 11" or larger copies can be stapled.
• From 2 to 50 sheets can be stapled.

6

DIP SW 100 (MODE) SP mode

1	2	3	4	Function
0	0	0	0	Initial Normal Setting
1	0	0	0	Sorter Free Run
0	1	0	0	Staple Unit Free Run
1	1	0	0	Sorter & Staple Unit Free Run
0	0	1	0	Lower Staple Unit
0	0	0	1	Bin/Jam Sensor Adjustment

0: OFF 1: ON

1. "Sorter Free Run", "Staple Unit Free Run" or "Sorter & Staple Unit Free Run" starts operation when the DIP switches are set as shown in the table.
2. "Lower Staple Unit" starts operation when TP103 is short-circuited to TP100 (GND), after setting DIP SW100-3 to 1.
3. Bin/Jam sensor can be adjusted by VR100 and VR101 after setting DIP SW100-4 to 1.

DIP SW 101 (STAPLE) Stapler position adjustment

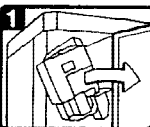
1	2	3	4	Staple Position
0	0	0	-	Standard Value
1	0	0	0/1	0.5mm shifted
0	1	0	0/1	1.0mm shifted
1	1	0	0/1	1.5mm shifted
0	0	1	0/1	2.0mm shifted
1	0	1	0/1	2.5mm shifted
0	1	1	0/1	3.0mm shifted
1	1	1	0/1	3.5mm shifted
-	-	-	0	(+) Direction (farther from the edge)
-	-	-	1	(-) Direction (closer to the edge)

0: OFF 1: ON -: Not concerned

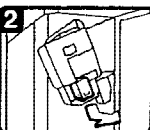
The staple position shift length is adjusted by DIP SW101-1, 101-2, and 101-3. The shift direction is determined by DIP SW101-4.

7

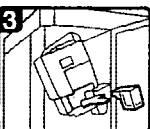
Loading Staples



Open the front cover.



Lower the old staple cartridge slightly and remove it from the stapler.



Insert the cartridge until it clicks.

8

T4A
250V

9

CAUTION

For continued protection against risk of fire, replace only with same type and rating of fuse.

10



11



12

T2A
250V

21. DECAL AND DOCUMENT (A354)

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2	A354 1636	R2 Misfeed Decal	1
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4	A354 1612	Decal - R2	1
5	A354 1635	Stapler Decal - Original Position	1
6	A354 1880	Service Decal	1
7	A354 1641	Stapler Supply Decal	1
8	A469 5831	Decal - T4A/250V	1
9	AA00 0072	Fuse Decal	1
10	1005 0335	Earth Mark	1
11	5447 4980	Decal - Terminal - 220V	1
12	A310 5730	Decal - 2A/250V	1

Index No.	Part No.	Description	Q'ty per Assembly

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1630 3472	Resistor - 4.7K Ω 1/10W $\pm$ 5%	41-173
1630 3473	Resistor - 47K Ω 1/10W $\pm$ 5%	41-174
1630 3511	Resistor - 510 Ω 1/10W $\pm$ 5%	41-175
1630 3682	Resistor - 6.8K Ω - 1/10W	41-176
2801 0041	Power Supply Cord - 220/240V	25- 21